

879x

Hybrid density monitor with RS485/Modbus output



Product description

Swiss based Trafag offers precise, reliable and maintenance-free instruments, developed for density monitoring of SF₆ and alternative gases. Measurement is based on the gas density reference principle or the patented quartz tuning fork technology. Hybrid monitors combine both principles in one instrument. Thus offering the most reliable solution on the market by directly measuring the gas density.

Applications

- High voltage technology
- Medium voltage technology
- SF₆ and variety of alternative mixed gases

Features

- Exact switching output at all temperatures
- Fully temperature compensated by design
- No contact bouncing
- Continuous density measurement
- Long term drift free sensor output signal
- Maintenance free indoor and outdoor use

CE LVD: 2014/35/EU; EMC; 2014/30/EU

**UK
CA** S.I. 2016 No. 1101; S.I. 2016 No. 1091

✓ RoHS/Reach compliant

Technical Data

| | |
|--------------------------|--|
| Measuring principle | <ul style="list-style-type: none">• Monitor: Absolute pressure reference gas measuring system• Sensor: Oscillating quartz |
| Measuring range | <ul style="list-style-type: none">• Monitor: 0 ... 1250 kPa abs. @ 20°C• Sensor: 0 ... 60 kg/m³ 0 ... 1250 kPa abs. @ 20°C |
| Output signal | <ul style="list-style-type: none">• Monitor: Floating change-over contact (SPDT)• Sensor: RS485/Modbus (RTU) |
| Quantity of switchpoints | 1 ... 3 microswitches |
| Ambient temperature | -40°C ... +80°C |

Additional information

Data sheet www.trafag.com/H72517
Instructions www.trafag.com/H73520

Ordering information/Type code

| | XXXX | XX | XXXX | XX | XX | XX | XX |
|----------------------------|---|------|------|----|----|----|----|
| Custom build code | Hybrid gas density monitor with microswitches and RS485/modbus output | | | | | | |
| | One microswitch | 8791 | | | | | |
| | Two microswitches | 8792 | | | | | |
| | Three microswitches | 8793 | | | | | |
| Wire terminal block | Standard wire terminal | 21 | | | | | |
| | Wire terminal (old version, do not use for new installations) | 22 | | | | | |
| Pressure connection | Threaded, axial and radial types | | 1XXX | | | | |
| | Flanged and cap nut, axial and radial types | | 2XXX | | | | |
| | Compartment immersion types ¹⁾ | | 5XXX | | | | |
| Code number | Determined by Trafag | | | XX | | | |
| Options | Basic density indicator dial with two colour sectors without markings | | | | | 60 | |
| | Density indicator dial with scale according to customer specification | | | | | 61 | |
| | Low pressure indicator | | | | | 66 | |
| | Process gas wetted O-rings composed of IIR | | | | | C2 | |
| | Microswitch outlet | | | | | | |
| | EMC-cable gland M20x1.5, brass, nickel-plated, for cable-ø 7 ... 12.5 [mm] | | | | | 10 | |
| | EMC-cable gland M20x1.5, brass, nickel-plated, for cable-ø 8 ... 11 [mm] | | | | | 07 | |
| | EMC-cable gland M20x1.5, brass, nickel-plated, for cable-ø 11 ... 14 [mm] | | | | | 08 | |
| | EMC-cable gland M25x1.5, brass, nickel-plated, for cable-ø 8 ... 16 [mm] | | | | | 11 | |
| | EMC-cable gland M25x1.5, brass, nickel-plated, for cable-ø 12.5 ... 20.5 [mm] | | | | | 17 | |
| | ITT Cannon connector | | | | | 12 | |
| | Blank plug M20x1.5, brass, nickel-plated ²⁾ | | | | | 13 | |
| | Blank plug M25x1.5, brass, nickel-plated ²⁾ | | | | | 04 | |
| | Blank plug M25x1.5, PA ^{2) 3)} | | | | | 05 | |
| | Sensor outlet | | | | | | |
| | EMC-cable gland M20x1.5, brass, nickel-plated, for cable-ø 4 ... 10 [mm] | | | | | U8 | |
| | EMC-cable gland M20x1.5, brass, nickel-plated, for cable-ø 7 ... 12.5 [mm] | | | | | U1 | |
| | EMC-cable gland M20x1.5, brass, nickel-plated, for cable-ø 8 ... 11 [mm] | | | | | U6 | |
| | EMC-cable gland M20x1.5, brass, nickel-plated, for cable-ø 11 ... 14 [mm] | | | | | U3 | |
| | Male electrical connector M12x1, 5-pole, A-coding | | | | | U5 | |
| | Blank plug M20x1.5, brass, nickel-plated ²⁾ | | | | | U2 | |
| | Integrated valve for monitor test with DN8 coupling | | | | | | |
| | Standard test port orientation | | | | | W3 | |
| | Test port orientation 180° | | | | | W0 | |
| | Test port orientation 270° | | | | | W1 | |
| | Test port orientation 90° | | | | | W2 | |
| | Integrated process gas test and re-filling valve for DN8 coupling with M26x1.5 protective cap | | | | | | |
| | Standard filling port orientation | | | | | F3 | |
| | Filling port orientation 180° | | | | | F0 | |
| | Filling port orientation 270° | | | | | F1 | |

| | XXXX | XX | XXXX | XX | XX | XX | XX |
|------------------------|---|----|------|----|----|----|----|
| Modbus settings | Baudrate and parity fixed | | | | | | |
| | Baudrate 9600 and parity even (1 stop bit) | | | | | | 76 |
| | Baudrate 19200 and parity even (1 stop bit) | | | | | | 77 |
| | Baudrate and parity customised ⁴⁾ | | | | | | 78 |
| | Baudrate and parity open configurable | | | | | | |
| | Default baudrate 19200, parity even (1 stop bit) | | | | | | 79 |
| | Default settings customised ⁴⁾ | | | | | | 80 |
| | Server-ID | | | | | | |
| | Open configurable (default ID = 1) | | | | | | 95 |
| | Increasing number per order, start-ID selectable from 1 ... 247 | | | | | | 96 |
| | Fixed, customised per order, selectable from 1 ... 247 | | | | | | 97 |
| Accessories | Female electrical plugs | | | | | | |
| | M12x1, 5-pole, A-coding, PA | | | | | | 33 |
| | M12x1, 5-pole, A-coding, brass nickel-plated | | | | | | 35 |
| | Thermal insulation ring for probe housing | | | | | | 06 |
| | Thermal foam cover with drain holes | | | | | | 37 |
| | Weather protection cover | | | | | | 46 |
| | Pressure connection adapter 2300 - G1/2" male | | | | | | N1 |

¹⁾ Requires single-cable connection by microswitch outlet

²⁾ Select if EMC-cable gland is procured locally

³⁾ Without IP compatibility, not for use in operation

⁴⁾ Selectable baudrate: 1200, 2400, 4800, 9600, 14400, 19200, 28800, 38400, 56000, 57600.

Selectable parity: none (2 stop bits), odd (1 stop bit), even (1 stop bit)

Further customised parameterisation to be indicated

| | |
|--------------------------|--|
| Process gas | SF ₆ , SF ₆ - based mixed gas, customer specific alternative gas (gas mixtures to be indicated in mol-%) |
| Units for indicator dial | kPa, MPa, bar, psi, kg/m ² , kg/cm ² , absolute (standard) or relative (optional) units, optionally available dial indication dual units |
| Switchpoint @ 20°C | <p>For each microswitch, indicate switching point p@20°C. Standard factory setting is for decreasing pressure.</p> <p>Optionally, setting for increasing pressure is available. Factory setting for decreasing or increasing pressure available</p> <p>Standard setting is for decreasing pressure Especially for outdoor installations in areas with high daily temperature fluctuations it is recommended to maintain a minimum switchpoint distance of 40-60 kPa from filling pressure to surrounding switchpoint(s). Please contact us for more information.</p> |
| Gas pressure @ 20°C | Requirement for specific process gas if other than 100 % SF ₆ |

¹⁾ The monitoring principle is based on a density reference chamber system and is accordingly calibrated. When not using dials scaled to density expressed as "absolute pressure at 20°C of the respective gas mixture", additional environmental factors are required for correct interpretation of the dial reading. E.g. in case of using relative pressure units, local ambient pressure local ambient pressure (e.g. altitude or weather derivations) as well as thermal effects have to be considered when comparing with a locally installed relative pressure gauge. The difference between relative and absolute pressure is calibrated to 1 bar.

Mechanical density monitoring

| | | |
|----------------------------|---|---|
| Monitoring | Principle | Reference gas chamber, sealed: Absolute pressure system, no influence due to ambient pressure changes, fully temperature compensated by design ¹⁾ |
| | Range | 0 ... 1250 kPa abs. @ 20°C |
| | Output | Floating change-over contact (SPDT) |
| | Accuracy | Refer to density indicator and microswitch sections |
| Microswitch | Output signal | Floating change-over contact (SPDT) |
| | Resistive load (Inductive load) | AC - 250 V/10 (1.5) A DC - 250 V/0.1 (0.05) A, 220 V/0.25 (0.2) A, 110 V/0.5 (0.3) A, 24 V/2 (1) A |
| | Resistance of insulation | > 100 MΩ, 500 VDC, ex factory |
| | Dielectric strength | 2 kVAC, 50Hz, terminal to ground (earth) |
| | Switching cycle capacity | Up to 1 Mio. mechanical, more than 10'000 with maximum load |
| | Effect of vibration | 4 g / 20 ... 100 Hz effects no contact bounce at 5 kPa minimum distance from set switchpoint |
| | | |
| Switchpoint setting | Factory adjustment | According to customer specification, ²⁾ standard setting is for decreasing pressure |
| | Lowest switchpoint setting | 120 kPa abs. @ 20°C |
| | Highest switchpoint setting | 1000 kPa abs. @ 20°C |
| | Distance from the lowest to the highest switchpoint | Up to 180 kPa @ 20°C ³⁾ |
| | Switching differential | 3 ... 7 kPa typ. (15 kPa max.) if lowest to highest switchpoint distance is up to 130 kPa 5 ... 10 kPa typ. (20 kPa max.) if lowest to highest switchpoint distance is 130 ... 180 kPa |

¹⁾ Depending on process gas requirements, the fully sealed reference gas chamber contains up to 0.001kg of SF₆. The relevant national regulations governing the disposal of hazardous waste apply and must be followed. Decommissioned or defective monitors can be returned to the manufacturer for disposal in a safe and environmentally appropriate manner

²⁾ Especially in areas with high daily temperature fluctuations it is recommended to maintain a minimum switchpoint distance of 40-60 kPa from filling pressure to surrounding switchpoint(s). Please contact us for more information

³⁾ Distance from lock-out to high-alarm pressure, or from lock-out to filling pressure (no high-alarm)

Switchpoint accuracy over temperature based on reference chamber pressure

| Temperature range | | +20°C | -30°C ... +50°C | -40°C ... +60°C |
|---|------------|-------|-----------------|-----------------|
| First alarm switchpoint setting pressure abs. @ 20°C ¹⁾ | | | | |
| ≤ 650 kPa | [kPa max.] | ± 8 | ± 10 | ± 12 |
| > 650 kPa ... 1000 kPa | [kPa max.] | ± 8 | ± 12 | ± 14 |
| > 1000 kPa | [kPa max.] | ± 10 | ± 15 | ± 16 |
| High pressure alarm ^{1) 2)} | | | | |
| ≤ 1000 kPa | [kPa max.] | ± 10 | ± 16 | ± 20 |
| > 1000 kPa | [kPa max.] | ± 10 | ± 17 | ± 21 |

¹⁾ While no liquefaction occurs and the insulation gas is completely gaseous

²⁾ Only applicable if factory adjustment includes high-alarm switchpoint above filling pressure

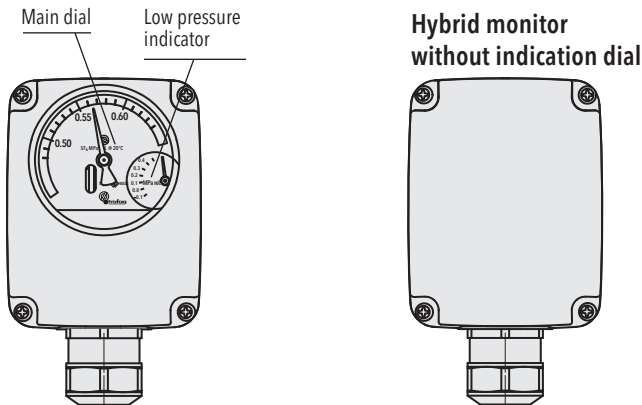
Density indicator

| | Main dial | Low pressure indication option |
|---------------------------------------|---|--|
| Indicator principle | Absolute pressure, fully temperature compensated by means of sealed reference gas chamber | Indication of relative pressure, for safety reason it is not temperature compensated |
| Scale | Colour sectors (standard red/yellow/green or red/green), switchpoint markings, single or dual units | Single unit, graduated range |
| Unit | See table „Further customised parameterisation to be indicated“ | According to main dial unit (rel., g.) |
| Numbered range | Up to 180 kPa @ 20°C between lowest and highest indicated value ¹⁾ | Vacuum up to lowest switchpoint, 500 kPa rel. max. |
| Accuracy within numbered range | ± 10 kPa @ 20°C | Up to 200 kPa rel.: ± 20 kPa Up to 500 kPa rel.: ± 10% MV |

¹⁾ Typically ranges are from lock-out switchpoint to filling pressure (no high-alarm), or from lock-out switchpoint to high-alarm switchpoint

Density indicator

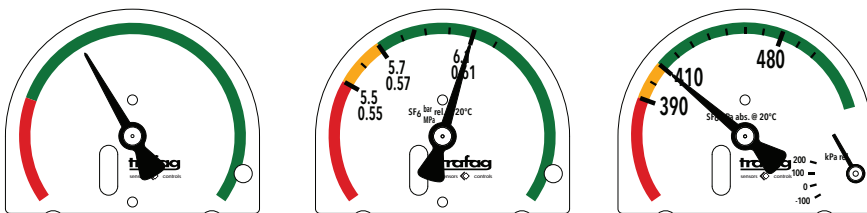
Hybrid density monitor with main dial and low pressure indicator in standard orientation
 (electrical connection in 6 o'clock position)



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Density indicator dial according to customer specification

Availability of a full variety of units including dual range indication, this also includes dial rotated by 90°/180°/270°.

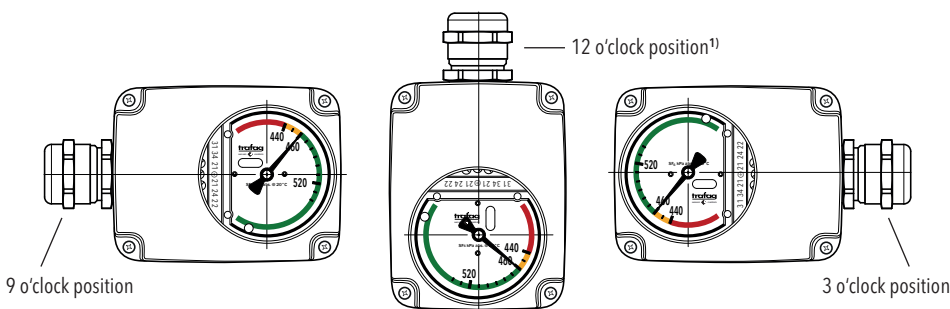


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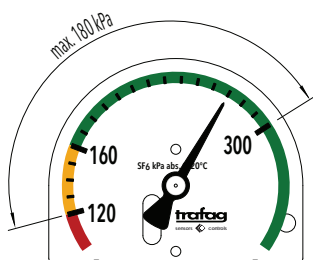
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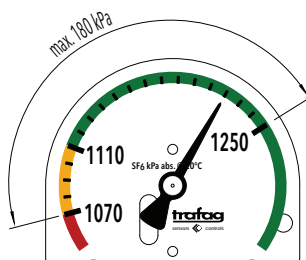
Customized dial orientation based on electrical connection position



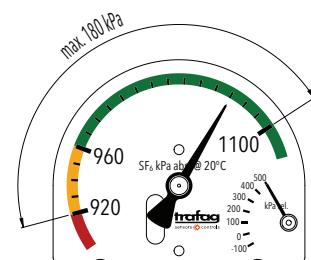
¹⁾ Should only be used for indoor applications while using neither a weather protection cover nor a thermal foam cover



Lowest switchpoint setting: 120 kPa abs.
 @ 20°C, distance from lowest to highest
 switchpoint: up to 180 kPa @ 20°C



Highest switchpoint setting: 1250 kPa abs.
 @ 20°C, distance from lowest to highest
 switchpoint: up to 180 kPa @ 20°C



Highest switchpoint setting: 1250 kPa abs.
 @ 20°C, distance from lowest to highest
 switchpoint: up to 180 kPa @ 20°C

Electronical density measuring

| | | |
|------------------------|---|---|
| Sensor | Principle | Oscillating quartz sensor |
| | Range ¹⁾ | 0 ... 60 kg/m ³ 0 ... 1250 kPa abs. @ 20°C |
| | Output | RS485/Modbus (RTU) |
| | Output parameter | Gas density [kg/m ³], gas pressure [kPa abs.] @ 20°C, gas temperature [K], gas pressure [kPa abs.] @ temperature variable [K] |
| Electrical data | Supply voltage | 11 ... 32 VDC |
| | Current consumption | @ 24 VDC: 22 mA typ. / 40 mA max. @ 11 VDC: 47 mA typ. @ 32 VDC: 18 mA typ. |
| | Earthing | Via process connection or wire terminal |
| | Resistance of insulation | > 100 MΩ, 500 VDC, ex factory |
| | Dielectric strength | 500 VAC, 50 Hz, terminal to ground (earth) |
| | | |
| EMC protection | ESD | 15 kV air, 8 kV contact, EN/IEC 61000-4-2 |
| | Radiated immunity | 10 V/m, 80 ... 6000 MHz, EN/IEC 61000-4-3 |
| | Burst | 2 kV, EN/IEC 61000-4-4 |
| | Surge | max. 2 kV, EN/IEC 61000-4-5 |
| | Conducted immunity | 10 Vrms, EN/IEC 61000-4-6 |
| Modbus settings | Baudrate ²⁾ | Default 9600 or 19200, optional selectable from 1200 ... 57600 |
| | Parity | Default even (1 stop bit), optional selectable odd (1 stop bit) or none (2 stop bits) |
| | Server-ID | Selectable from 1 ... 247 |
| | Devices in one bus | Up to 64 |
| | | |
| Accuracy | Density measurement ³⁾ | ± 1.0 % FS typ. ± 1.8 % FS max. |
| | Temperature measurement | ± 1.0 % FS typ. ± 3.0 % FS max. |
| | Resolution density output | 13 bit |
| | Resolution temperature output | 10 bit |
| | Repeatability density measurement | ± 0.2 % FS |
| | Repeatability temperature measurement | ± 0.1 % FS |
| | Transient response time required for signal output to reach accuracy tolerance band | Less than 1 h after connecting monitor to pressurised compartment Less than 1 min. when monitor is vacuumised together with compartment before gas filling |
| | Measurement output signal refresh time ⁴⁾ | Less than 40 ms |

¹⁾ The oscillating quartz sensor principle is a direct density measurement. Shown density / pressure @ 20°C correlation corresponds to 100 % SF₆ gas. Maximum value is either 60 kg/m³ or 1250 kPa abs. @ 20°C, whichever is reached first. Density / pressure @ 20°C correlation is defined by particular gas isochores and is specifically fitted. Please contact us for process gases other than 100 % SF₆

²⁾ See ordering information

³⁾ Total error band (TEB) for defined ambient temperature range while the insulation gas is completely gaseous

⁴⁾ The refresh time mainly depends on the density been measured as the oscillating quartz sensor generates a basic frequency signal. A typical refresh time for a density of 40 kg/m³ is 7 ms, for a density of 10 kg/m³ it is 20 ms

Surge level details

| Maximum surge load level [kV] | Coupling category | Coupling settings | Signal coupling | Severity level |
|-------------------------------|-------------------|-------------------|--------------------|----------------|
| 1 | Line to Line | L-N | $U_s +$ to $U_s -$ | 3 |
| 1 | Line to Earth | L-PE | $U_s +$ to Earth | 2 |
| 1 | Line to Earth | N-PE | $U_s -$ to Earth | 2 |
| 2 | Line to Earth | L-N | Shield to Earth | 3 |
| 1 | Line to Earth | I/O | Dataline to Earth | 2 |

General specifications

| | | |
|---------------------------------|---|---|
| Environmental conditions | Ambient temperature ¹⁾ | -40°C ... +80°C |
| | Protection ²⁾ | IP65 and IP67 |
| | Humidity | IEC 60068-2-30 (damp heat, cyclic, 100 % RH @ +55°C), membrane provides condensation compensation |
| | Overpressure | 1300 kPa abs. with low pressure indicator option, without low pressure indicator option and lowest switchpoint setting ≤ 650 kPa abs. @ 20°C : 1300 kPa abs. > 650 kPa abs. @ 20°C: 1600 kPa abs. |
| | Shock | 70 g / 3 ms / 10'000 times at all axes excited on process connection without damage to instrument |
| | Routine inspection of reference chamber gas tightness | Integral pressure testing with 6 bar rel. helium, leakage detection rate < 7·10 ⁻⁸ mbar · l/s |
| Mechanical data | Process gas wetted material | Process connection and measuring system: 1.4404, 1.4435, 1.4571 (AISI316L, AISI316Ti) Test and re-filling valve: 1.4404 (AISI316L), CuZn39Pb3 (C38500) Sealing: IIR |
| | Housing | AlSi10Mg, powder coated |
| | Screwed cable gland | Brass nickel plated, PA as option |
| | Dial | Dial face and pointer: Aluminium sheet Window: PMMA |
| | Weight | Hybrid density monitor: ~1000 g Hybrid density monitor with integrated test or re-filling valve ~ 1100 ... 1300 g |

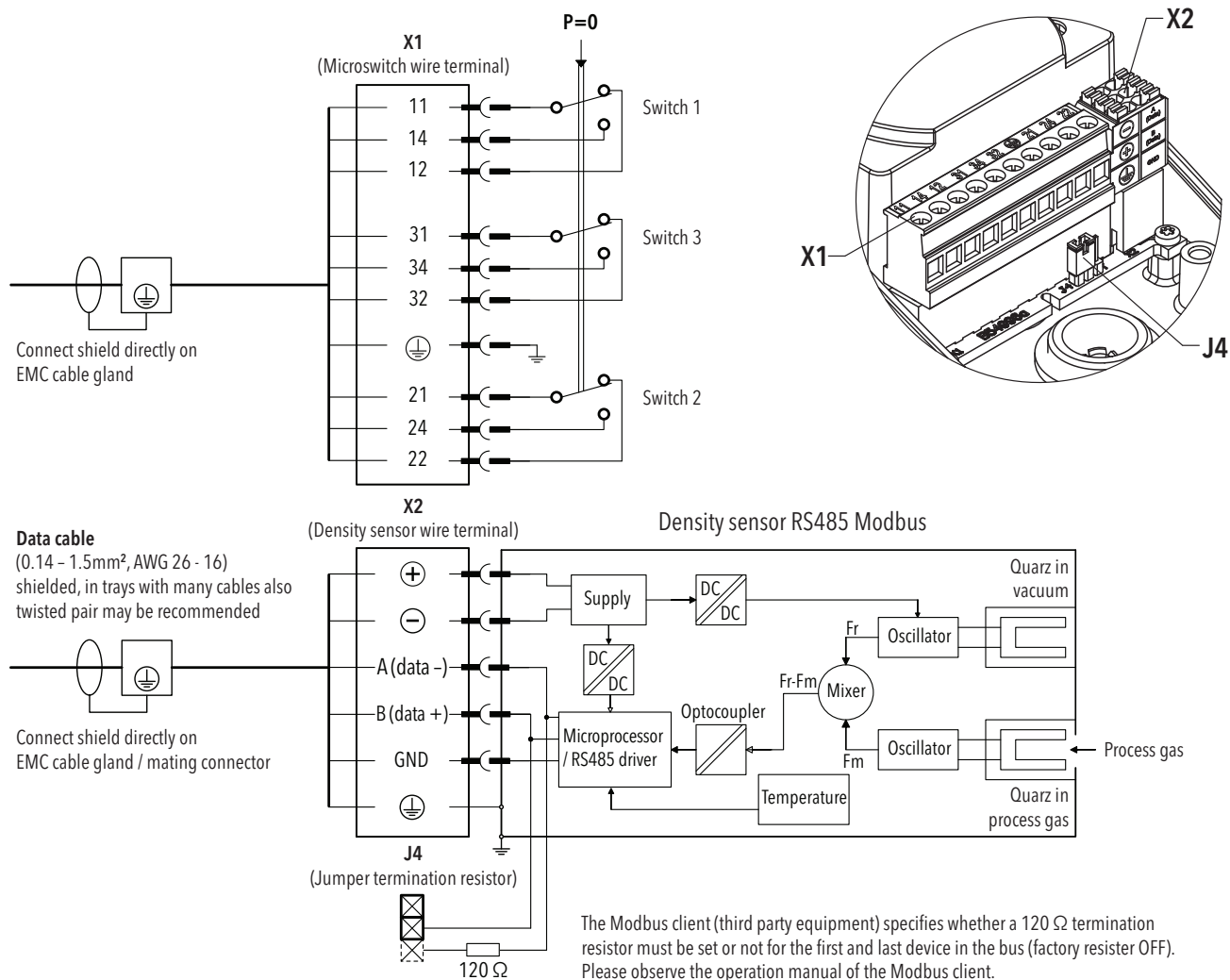
¹⁾ Approved for extended temperature range -55°C ... +80°C for 200h max. per year

²⁾ While using appropriate cable gland and/or mating connector mounted according to instruction

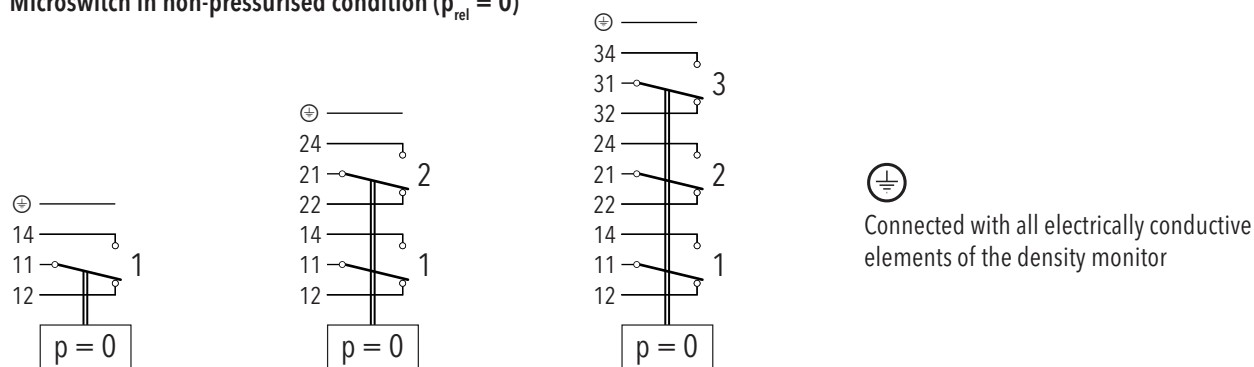
Electrical connections

Number of microswitches according to customer application

Standard wiring terminal is divided into microswitch (X1) and density sensor (X2) block by default



Microswitch in non-pressurised condition ($p_{rel} = 0$)



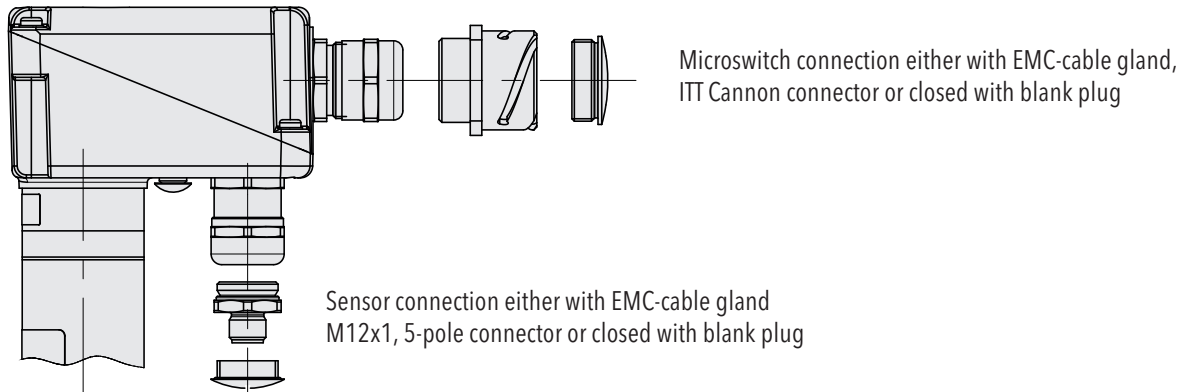
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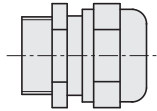
Connections for microswitch and density sensor

| | Microswitch connection | Density sensor connection |
|------------------|---|---|
| EMC-cable gland | See ordering information | See ordering information |
| Wire terminal | Plugable, 0.2 ... 2.5 mm ² , 10-pins | Plugable, 0.14 ... 1.5 mm ² , 6-pins |
| Connector option | ITT Cannon | M12x1, 5-pole, A-coding |



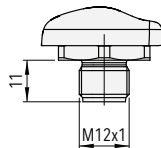
Electrical connection

EMC-cable gland ¹⁾

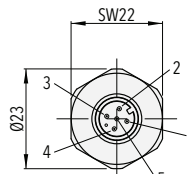


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Type code 07 ... U8,
see ordering information

Male electrical connector M12x1, 5-pole, A-coding ^{2) 3) 4)}

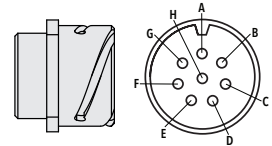


Material: Thread 1.4435
with PA contact holder



PIN 1: ⊕ PIN 4: B (data +)
PIN 2: GND PIN 5: A (data -)
PIN 3: ⊖

ITT Cannon connector ^{2) 4) 5)}

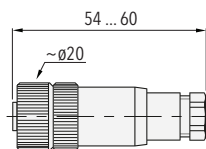


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Accessories

Female electrical plug M12x1, 5-pole, A-coding ⁶⁾

Material:
Type code 33: Polyamide (PA)
Type code 35: Brass, nickel-plated



For cable-Ø 4 ... 6 mm,
max. 0.75 mm²

879x.XX.XXXX.XX.XX.33/35.XX

Blank plug ¹⁾



879x.XX.XXXX.XX.XX.XX.XX
Type code 04 ... 02,
see ordering information

¹⁾ IP 65 and IP 67 protection, exceptions are indicated in ordering information/type code

²⁾ Monitor internal wiring provided

³⁾ Space recommendation when connecting a T-piece connector: Use of a > 0.25 m shielded cable with female to male straight connectors between density sensor connection and T-piece to avoid orientation restriction due to connector coding

⁴⁾ IP 65 and IP 67 protection while using an equivalent mating connector mounted according to instruction

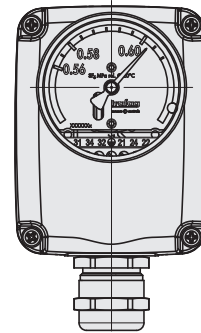
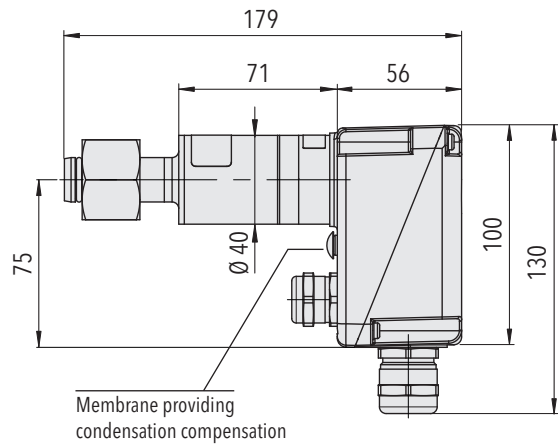
⁵⁾ Please contact us for standard pin-out and more details. Monitor internal wiring provided.

Sheltering options are limited to weather protection cover (46) and/or thermal insulation ring (06) for probe housing

⁶⁾ IP 67 protection while connector and plug are mounted according to instruction

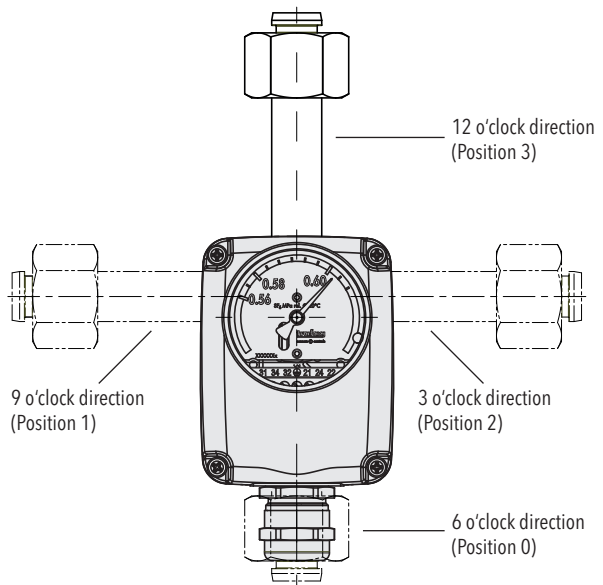
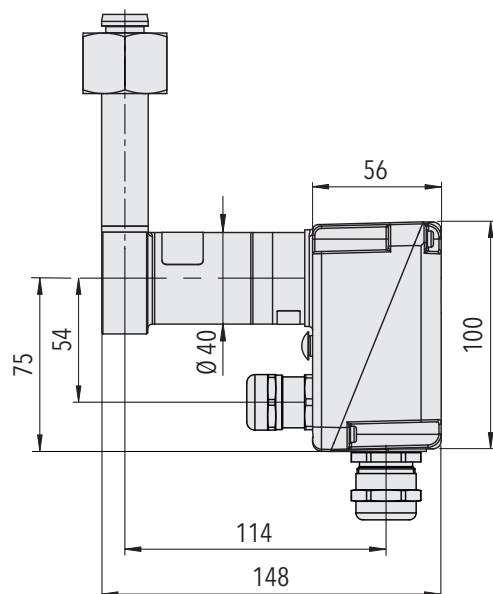
Typical dimensions of hybrid density monitor

Example model with axial process connection



879x.21.2XXX.XX.XX.XX.XX

Example model with radial process connection



879x.21.2XXX.XX.XX.XX.XX

Radial process connection is configurable
for 12/3/6/9 o'clock direction

Position 0: 879x.21.XXX0.XX.XX.XX.XX

Position 1: 879x.21.XXX1.XX.XX.XX.XX

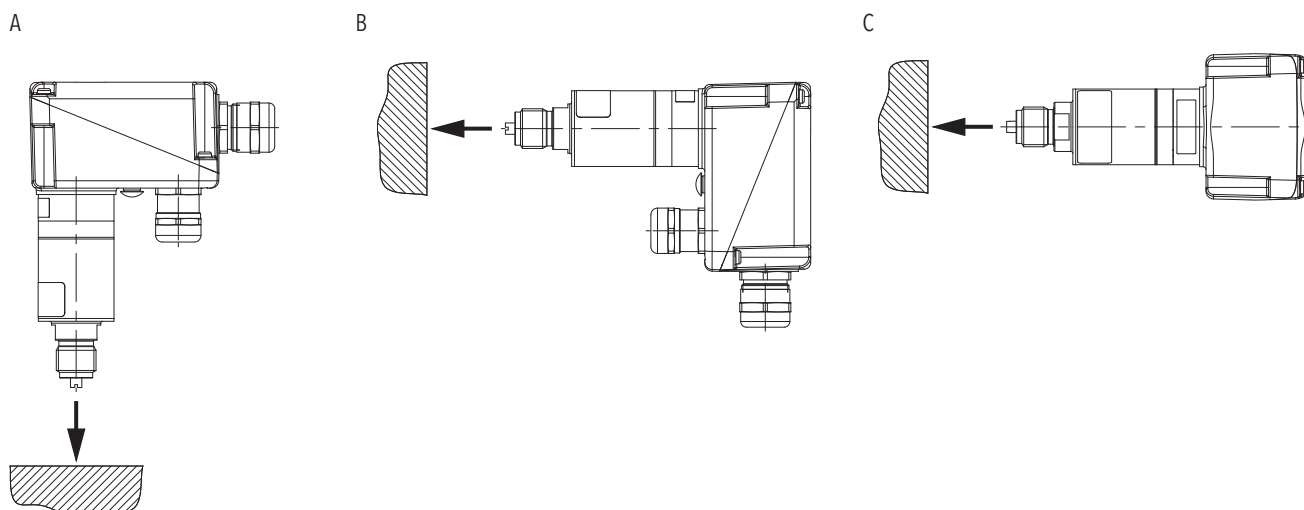
Position 2: 879x.21.XXX2.XX.XX.XX.XX

Position 3: 879x.21.XXX3.XX.XX.XX.XX

¹⁾ Limited while using density sensor connection.
Please contact us for more details.

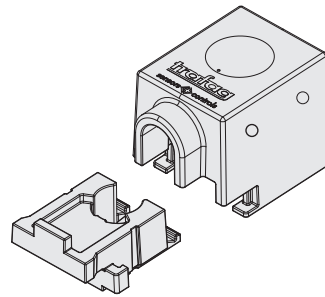
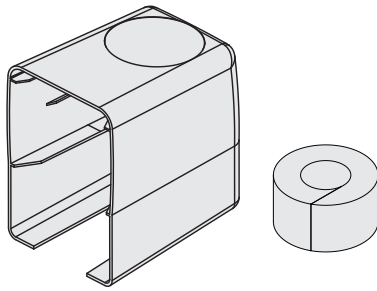
Installation

| | Indoor application | Outdoor application | Outdoor application with rapidly changing or extreme weather conditions |
|---------------------------------|--|--|---|
| Installation orientation | No limitations, any orientation possible | A, B, C ¹⁾ | A, B, C ¹⁾ |
| Recommended option | None | <ul style="list-style-type: none"> • Weather protection cover (46) • Thermal insulation for probe housing (06) | <ul style="list-style-type: none"> • Thermal foam cover (37) • Compartment immersion type process connection (5XXX) |



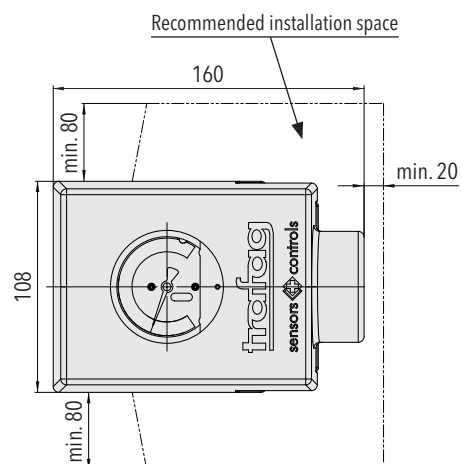
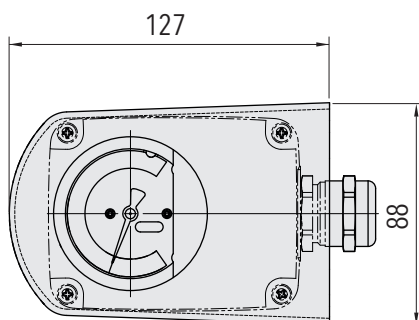
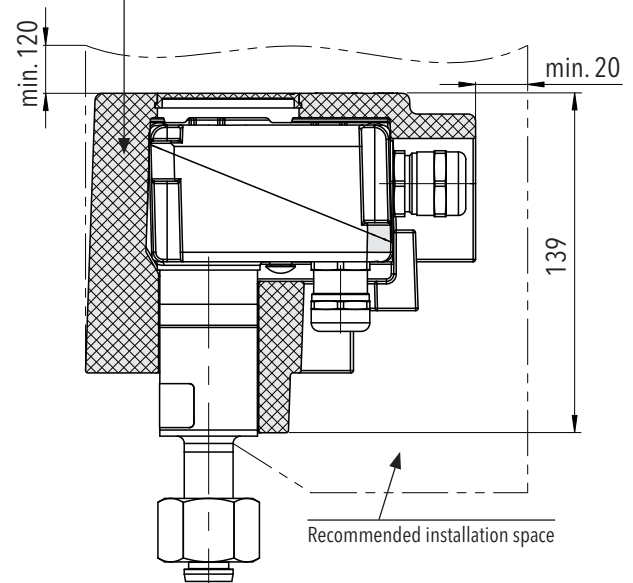
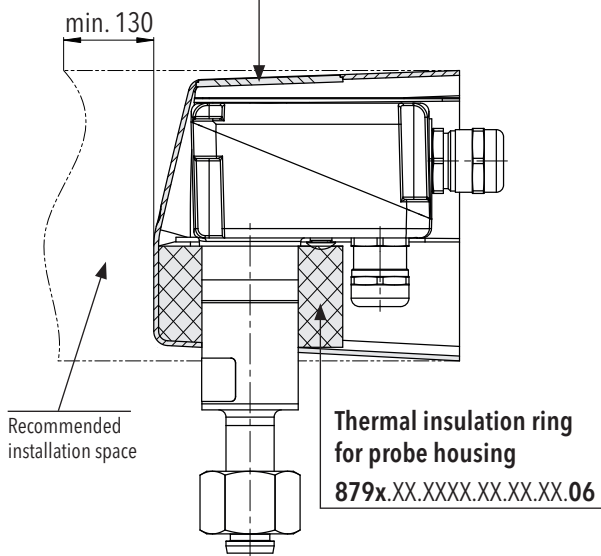
¹⁾ Or any orientation in between. A vertical upside down installation shall be avoided

Sheltering options



Weather protection cover
879x.XX.XXXX.XX.XX.XX.46

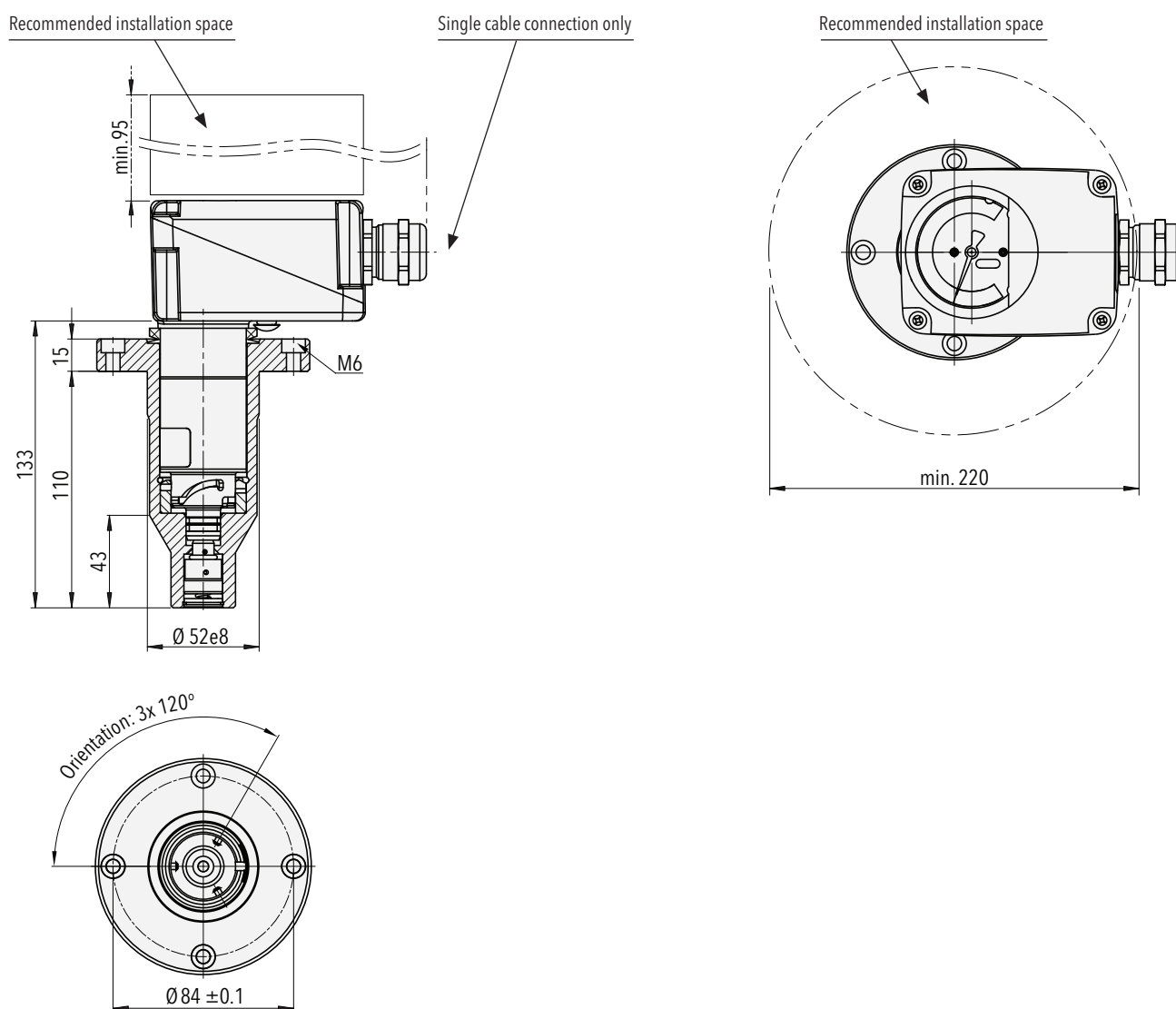
Thermal foam cover
879x.XX.XXXX.XX.XX.XX.37



Weather protection cover (46) is aimed for long-term element protection. Insulation ring (06) for probe housing increases thermal inertia in moderate climates. Probe housing refers to the lower part of the monitor where reference chamber and oscillating quartz sensor are located.

Foam cover (37) increases thermal inertia of the hybrid density monitor. It is recommended in locations with high solar radiation or daily temperature fluctuations (high altitude, arctic, desert).

Compartment immersion process connection

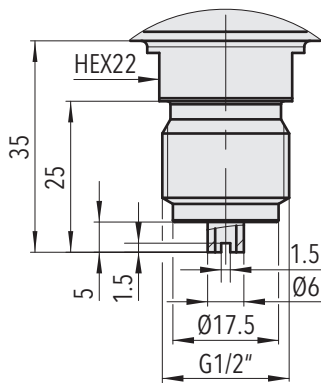


879x.XX.5XXX.XX.XX.XX.XX

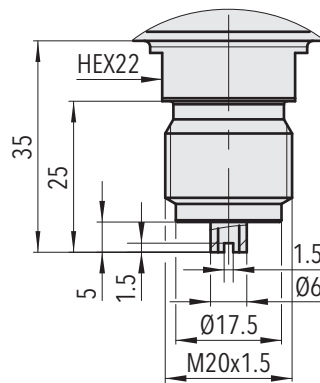
The in-compartment installation (5xxx) is aimed to match process gas and monitor probe temperature. Bayonet fitting allows installation while process is pressurised.

Process connections

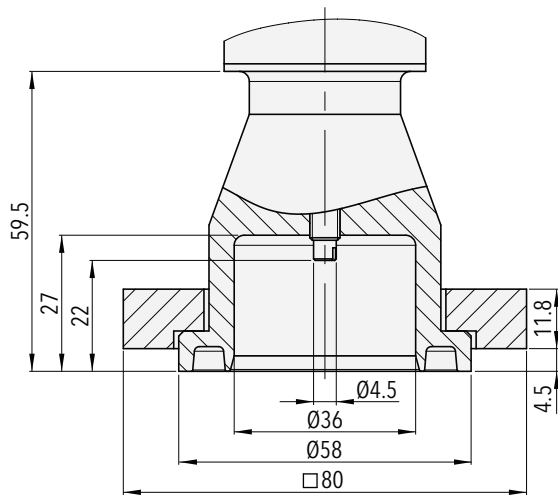
Axial process connections



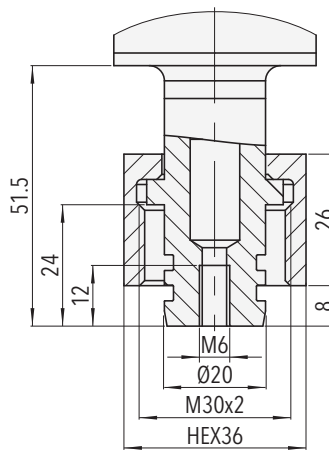
879x.XX.1000.XX.XX.XX.XX
Axial threaded connection G1/2"



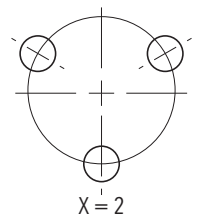
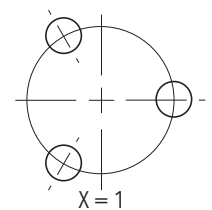
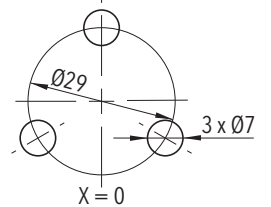
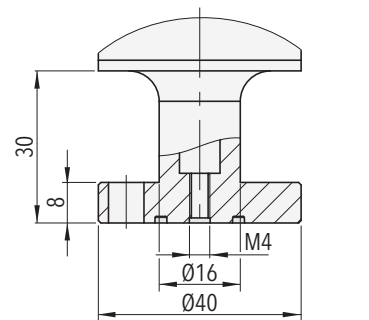
879x.XX.1120.XX.XX.XX.XX
Axial threaded connection M20x1.5



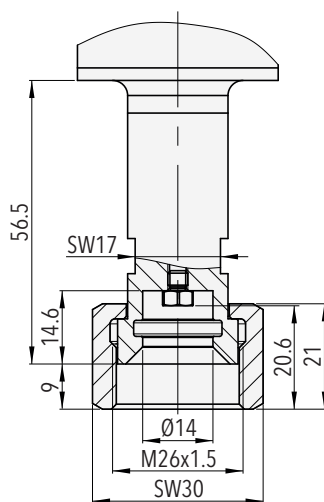
879x.XX.2002.XX.XX.XX.XX
Axial flanged connection



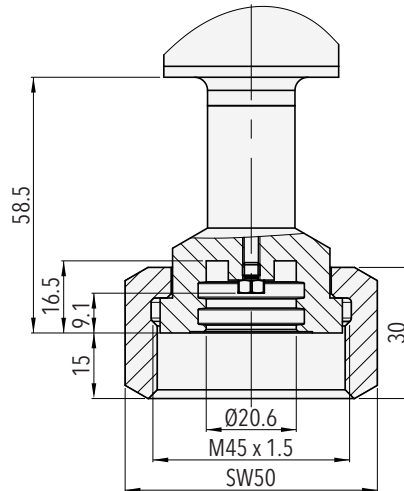
879x.XX.2300.XX.XX.XX.XX
Axial cap nut connection



879x.XX.220x.XX.XX.XX.XX
Axial flanged connection

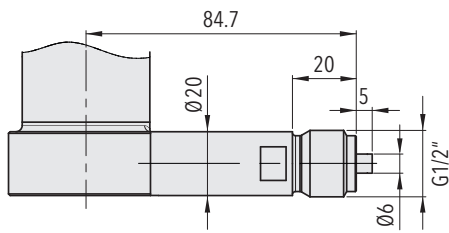


879x.XX.2551.XX.XX.XX.XX
Axial connection DN8

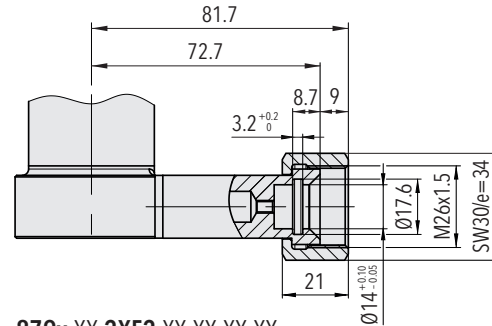


879x.XX.2571.XX.XX.XX.XX
Axial connection DN20

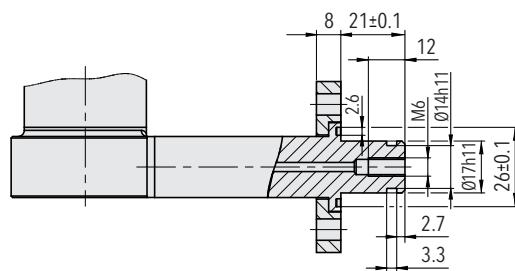
Radial process connections



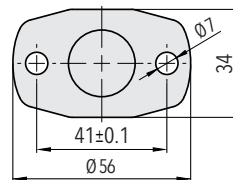
879x.XX.1030.XX.XX.XX.XX
Radial threaded connection G1/2"



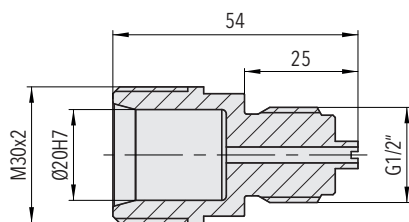
879x.XX.2XE2.XX.XX.XX.XX
Radial connection DN8



879x.XX.2XP2.XX.XX.XX.XX
Radial for two-hole flange connection




Adapter



879x.XX.2300.XX.XX.XX.N1
Adapter 2300 - G1/2" male for rotatable G1/2" pressure connection

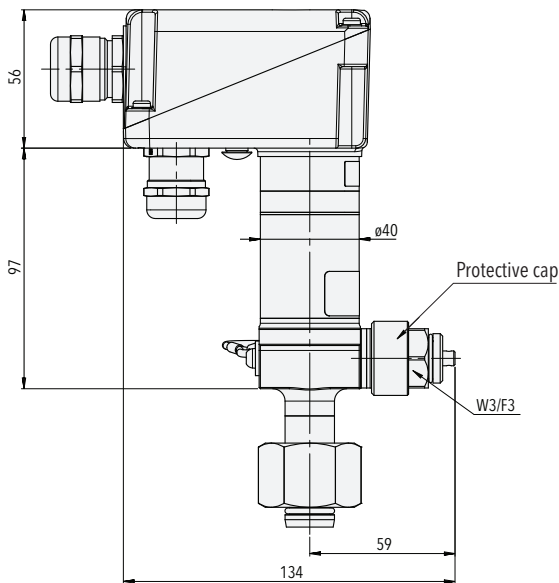
 Delivery includes assembly kit and O-Ring set where applicable.

 For full range of process connections and more details see data sheet www.trafag.com/H72502.

Integrated test valve DN8

Integrated maintenance and re-filling valve DN8

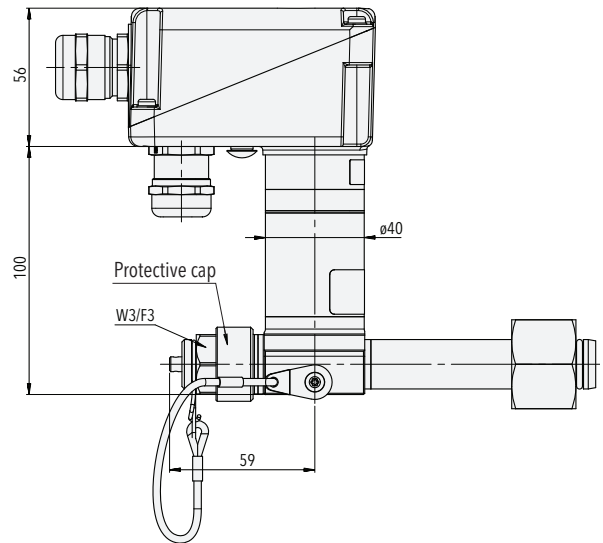
Example model with axial process connection



879x.XX.XXXX.XX.W0/W1/W2/W3.XX.XX

Test valve allows in-situ monitor and sensor verification without dismounting from pressure compartment. Test equipment is connected via DN8 port. Connection is configurable for direction W0/W1/W2/W3.

Example model with radial process connection

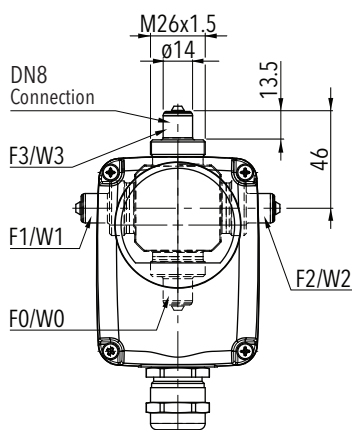


879x.XX.XXXX.XX.F0/F1/F2/F3.XX.XX

Valve allows in-situ analyzing of gas quality and direct insulating gas replenishment of pressure compartment via DN8 port on re-filling valve. Connection is configurable for direction F0/F1/F2/F3.

Orientation of valve connection ¹⁾

please specify when ordering



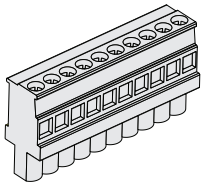
- F3/W3 (12 o'clock, Standard orientation)
- F0/W0 (6 o'clock, 180° orientation)
- F1/W1 (9 o'clock, 270° orientation)
- F2/W2 (3 o'clock, 90° orientation)

¹⁾ While using weather protection cover or thermal foam cover, the indicated installation spaces should be followed.
See section installation and sheltering options

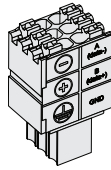
Operating specification for test and re-filling valve:

Opening and closing shall be limited to temperature range of -25°C ... +50°C.
Mechanical lifetime min. 250 actuation cycles.

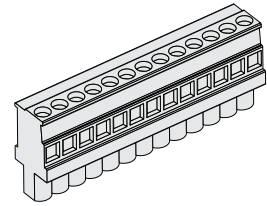
Spare parts



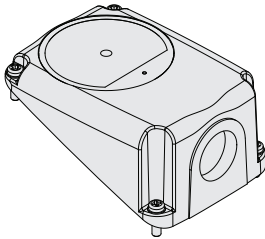
Standard microswitch wire terminal
(block X1, 10 pins) ¹⁾



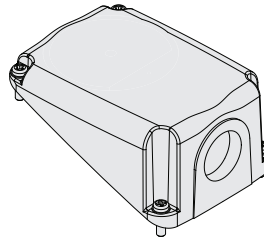
PCB Connector for RS485 (block X2, 6 pins)
(Trafag part no.: E00692 with D70290)



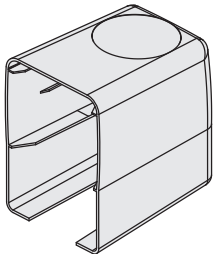
Wire terminal
(old version, 13-pins) ¹⁾



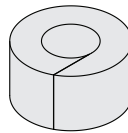
Housing cover with dial window ²⁾



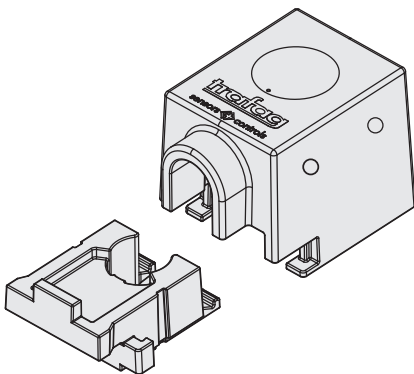
Housing cover without dial window ²⁾



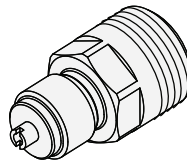
Weather protection cover
(Trafag part no.: C16354)



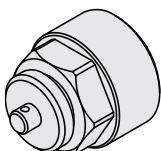
Thermal insulation ring for probe housing
(Trafag part no.: D34570)



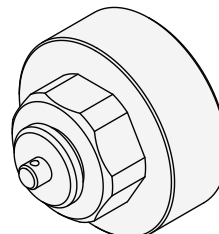
Thermal foam cover with drain holes
(Trafag part no.: C16421)



Pressure connection adapter 2300 - G1/2" male
(Trafag part no.: C30931)



M26x1.5 protective cap for test and re-filling valve
2 x O-Ring IIR mounted inside
(Trafag part no.: C30645)



M45x1.5 protective cap for filling valve
(Trafag part no.: C35800)

¹⁾ Please contact us for more details

²⁾ Please identify if microswitch cable outlet is required. For options see ordering information

Reliable quality

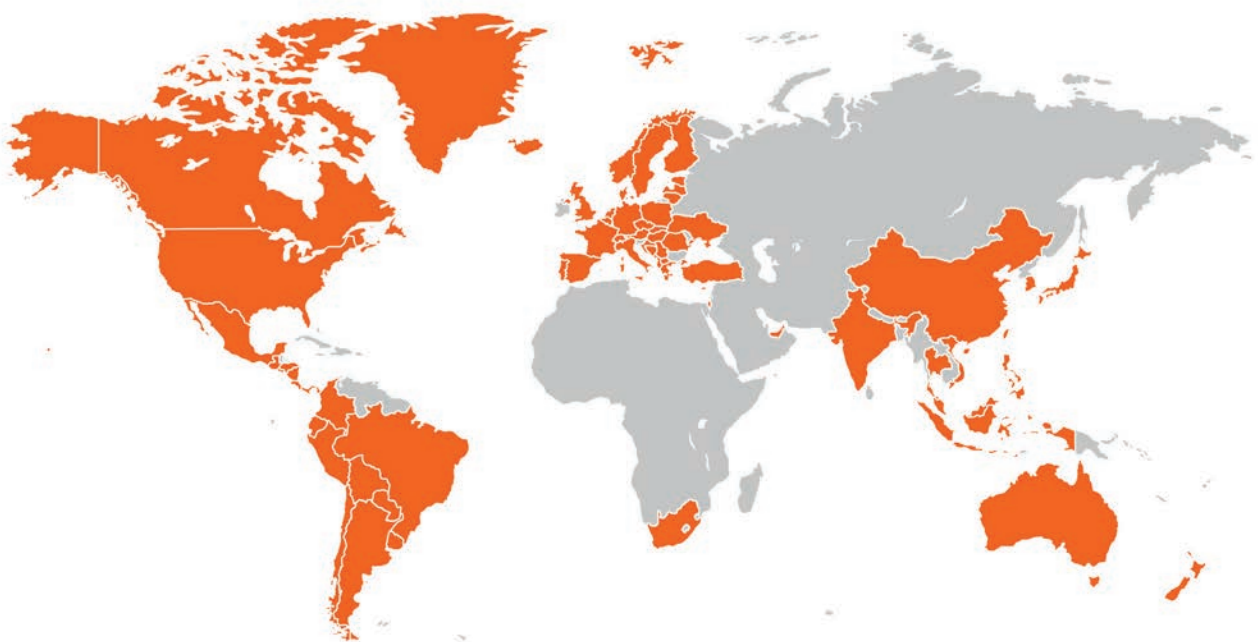
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Pressure transmitters



Electronic pressure switches



Mechanical pressure switches



Pressure gauge



Thermostats



Temperature transmitters



Gas density