

Hybrid gas density monitor with analogue current loop output signal



Product description

Swiss based Trafag offers precise, reliable and maintenance-free instruments, developed for density monitoring of SF₆ and alternative gases. Measurement is based on the gas density reference principle or the patented quartz tuning fork technology. Hybrid monitors combine both principles in one instrument. Thus offering the most reliable solution on the market by directly measuring the gas density.

Applications

- High voltage technology
- Medium voltage technology
- SF₆ and variety of alternative mixed gases

Features

- Exact switching output at all temperatures
- Fully temperature compensated by design
- No contact bouncing
- Continuous density measurement
- Long term drift free sensor output signal
- Maintenance free indoor and outdoor use

CE LVD: 2014/35/EU; EMC; 2014/30/EU

UK S.I. 2016 No. 1101; S.I. 2016 No. 1091

✓ RoHS/Reach compliant

Technical Data

Measuring principle	• Monitor: Absolute pressure reference gas measuring system • Sensor: Oscillating quartz
Measuring range	• Monitor: 0 ... 1250 kPa abs. @ 20°C • Sensor: 0 ... 56.1 kg/m³ 0 ... 1250 kPa abs. @ 20°C
Output signal	• Monitor: Floating change-over contact (SPDT) • Sensor: 6.5 ... 20 mA
Quantity of switchpoints	1 ... 3 microswitches
Ambient temperature	-40°C ... +80°C

Additional information

Data sheet www.trafag.com/H72515
 Instructions www.trafag.com/H73515

Ordering information/Type code

	XXXX	XX	XXXX	XX	XX	XX
Custom build code	Hybrid gas density monitor with microswitches and 2-wire current output					
	One microswitch	8781				
	Two microswitches	8782				
	Three microswitches	8783				
Wire terminal block	Standard wire terminal	20				
Pressure connection	Threaded, axial and radial types		1XXX			
	Flanged and cap nut, axial and radial types		2XXX			
	Compartment immersion types ¹⁾		5XXX			
Code number	Determined by Trafag			XX		
Options	Basic density indicator dial with two colour sectors without markings					60
	Density indicator dial with scale according to customer specification					61
	Low pressure indicator					66
	Process gas wetted O-rings composed of IIR					C2
	Microswitch or combined microswitch / sensor outlet					
	EMC-cable gland M20x1.5, brass, nickel-plated, for cable-ø 7 ... 12.5 [mm]					10
	EMC-cable gland M20x1.5, brass, nickel-plated, for cable-ø 8 ... 11 [mm]					07
	EMC-cable gland M20x1.5, brass, nickel-plated, for cable-ø 11 ... 14 [mm]					08
	EMC-cable gland M25x1.5, brass, nickel-plated, for cable-ø 8 ... 16 [mm]					11
	EMC-cable gland M25x1.5, brass, nickel-plated, for cable-ø 12.5 ... 20.5 [mm]					17
	ITT Cannon connector					12
	Blank plug M20x1.5, brass, nickel-plated ²⁾					13
	Blank plug M25x1.5, brass, nickel-plated ²⁾					04
	Blank plug M25x1.5, PA ^{2) 3)}					05
	Separate sensor outlet					
	EMC-cable gland M20x1.5, brass, nickel-plated, for cable-ø 4 ... 10 [mm]					U8
	EMC-cable gland M20x1.5, brass, nickel-plated, for cable-ø 7 ... 12.5 [mm]					U1
	EMC-cable gland M20x1.5, brass, nickel-plated, for cable-ø 8 ... 11 [mm]					U6
	EMC-cable gland M20x1.5, brass, nickel-plated, for cable-ø 11 ... 14 [mm]					U3
	Blank plug M20x1.5, brass, nickel-plated ²⁾					U2
	Integrated valve for monitor test with DN8 coupling					
	Standard test port orientation					W3
	Test port orientation 180°					W0
	Test port orientation 270°					W1
	Test port orientation 90°					W2
	Integrated valve for process gas quality test and refilling with DN8 coupling					
	Standard filling port orientation					F3
	Filling port orientation 180°					F0
	Filling port orientation 270°					F1
	Filling port orientation 90°					F2

	XXXX	XX	XXXX	XX	XX	XX
Accessories						
Thermal insulation ring for probe housing						06
Thermal foam cover with drain holes						37
Weather protection cover						46
Pressure connection adapter 2300 - G1/2" male						N1

¹⁾ Requires single-cable connection by microswitch outlet

²⁾ Select if EMC-cable gland is procured locally

³⁾ Without IP compatibility, not for use in operation

Further customised parameterisation to be indicated

Process gas	SF ₆ , SF ₆ - based mixed gas, customer specific alternative gas (gas mixtures to be indicated in mol-%)
Units for indicator dial	kPa, MPa, bar, psi, kg/m ² , kg/cm ² , absolute (standard) or relative (optional) units ¹⁾ , optionally available dial indication dual units
Switchpoint @ 20°C	For each microswitch, indicate switching point p@20°C. Standard factory setting is for decreasing pressure. Optionally, setting for increasing pressure is available. Factory setting for decreasing or increasing pressure available Standard setting is for decreasing pressure Especially for outdoor installations in areas with high daily temperature fluctuations it is recommended to maintain a minimum switchpoint distance of 40-60 kPa from filling pressure to surrounding switchpoint(s). Please contact us for more information.

¹⁾ The monitoring principle is based on a density reference chamber system and is accordingly calibrated. When not using dials scaled to density expressed as "absolute pressure at 20°C of the respective gas mixture", additional environmental factors are required for correct interpretation of the dial reading. E.g. in case of using relative pressure units, local ambient pressure local ambient pressure (e.g. altitude or weather derivations) as well as thermal effects have to be considered when comparing with a locally installed relative pressure gauge. The difference between relative and absolute pressure is calibrated to 1 bar.

Mechanical density monitoring

Monitoring	Principle	Reference gas chamber, sealed: Absolute pressure system, no influence due to ambient pressure changes, fully temperature compensated by design ¹⁾
	Range	0 ... 1250 kPa abs. @ 20°C
	Output	Floating change-over contact (SPDT)
	Accuracy	Refer to density indicator and microswitch sections
Microswitch	Output signal	Floating change-over contact (SPDT)
	Resistive load (Inductive load)	AC - 250 V/10 (1.5) A DC - 250 V/0.1 (0.05) A, 220 V/0.25 (0.2) A, 110 V/0.5 (0.3) A, 24 V/2 (1) A
	Resistance of insulation	> 100 MΩ, 500 VDC, ex factory
	Dielectric strength	2 kVAC, 50Hz, terminal to ground (earth)
	Switching cycle capacity	Up to 1 Mio. mechanical, more than 10'000 with maximum load
	Effect of vibration	4 g / 20...100 Hz effects no contact bounce at 5 kPa minimum distance from set switchpoint
Switchpoint setting	Factory adjustment	According to customer specification, ²⁾ standard setting is for decreasing pressure
	Lowest switchpoint setting	120 kPa abs. @ 20°C
	Highest switchpoint setting	1000 kPa abs. @ 20°C
	Distance from the lowest to the highest switchpoint	Up to 180 kPa @ 20°C ³⁾
	Switching differential	3 ... 7 kPa typ. (15 kPa max.) if lowest to highest switchpoint distance is up to 130 kPa 5 ... 10 kPa typ. (20 kPa max.) if lowest to highest switchpoint distance is 130 ... 180 kPa

¹⁾ Depending on process gas requirements, the fully sealed reference gas chamber contains up to 0.001kg of SF₆. The relevant national regulations governing the disposal of hazardous waste apply and must be followed. Decommissioned or defective monitors can be returned to the manufacturer for disposal in a safe and environmentally appropriate manner

²⁾ Especially in areas with high daily temperature fluctuations it is recommended to maintain a minimum switchpoint distance of 40-60 kPa from filling pressure to surrounding switchpoint(s). Please contact us for more information

³⁾ Distance from lock-out to high-alarm pressure, or from lock-out to filling pressure (no high-alarm)

Switchpoint accuracy over temperature based on reference chamber pressure

Temperature range		+20°C	-30°C ... +50°C	-40°C ... +60°C
First alarm switchpoint setting pressure abs. @ 20°C ¹⁾				
≤ 650 kPa	[kPa max.]	± 8	± 10	± 12
> 650 kPa ... 1000 kPa	[kPa max.]	± 8	± 12	± 14
> 1000 kPa	[kPa max.]	± 10	± 15	± 16
High pressure alarm ^{1) 2)}				
≤ 1000 kPa	[kPa max.]	± 10	± 16	± 20
> 1000 kPa	[kPa max.]	± 10	± 17	± 21

¹⁾ While no liquefaction occurs and the insulation gas is completely gaseous

²⁾ Only applicable if factory adjustment includes high-alarm switchpoint above filling pressure

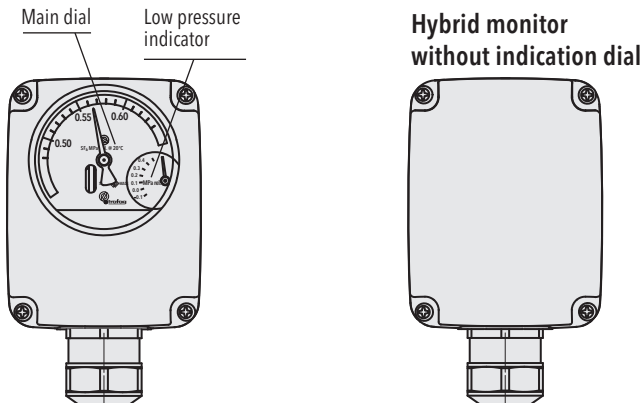
Density indicator

	Main dial	Low pressure indication option
Indicator principle	Absolute pressure, fully temperature compensated by means of sealed reference gas chamber	Indication of relative pressure, for safety reason it is not temperature compensated
Scale	Colour sectors (standard red/yellow/green or red/green), switchpoint markings, single or dual units	Single unit, graduated range
Unit	See table „Further customised parameterisation to be indicated“	According to main dial unit (rel., g.)
Numbered range	Up to 180 kPa @ 20°C between lowest and highest indicated value ¹⁾	Vacuum up to lowest switchpoint, 500 kPa rel. max.
Accuracy within numbered range	± 10 kPa @ 20°C	Up to 200 kPa rel.: ± 20 kPa Up to 500 kPa rel.: ± 10% MV

¹⁾ Typically ranges are from lock-out switchpoint to filling pressure (no high-alarm), or from lock-out switchpoint to high-alarm switchpoint

Density indicator

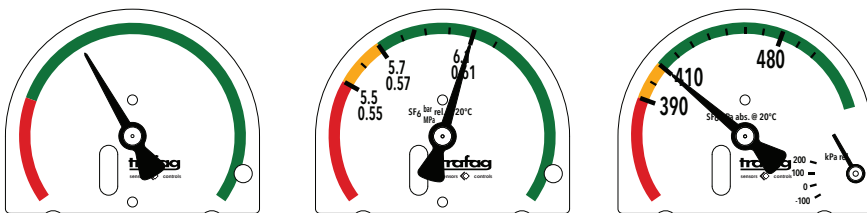
Hybrid density monitor with main dial and low pressure indicator in standard orientation
 (electrical connection in 6 o'clock position)



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Density indicator dial according to customer specification

Availability of a full variety of units including dual range indication, this also includes dial rotated by 90°/180°/270°.

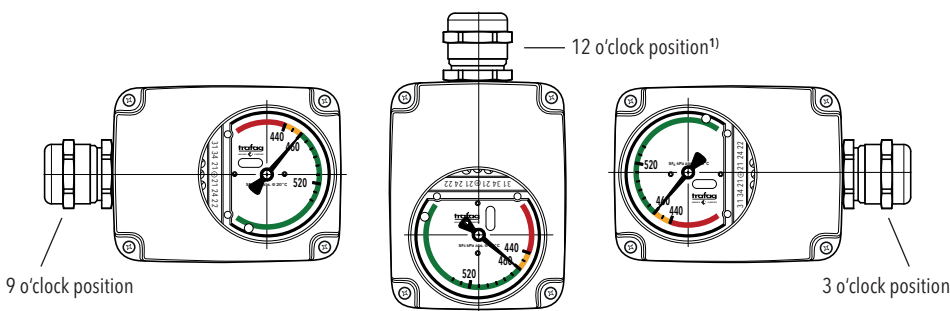


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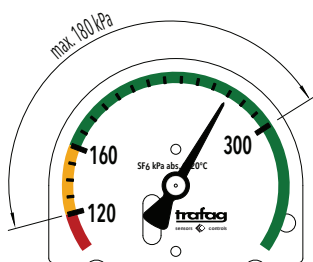
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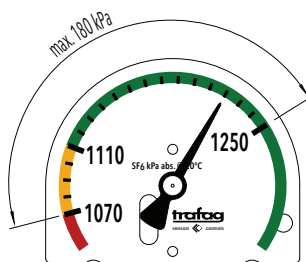
Customized dial orientation based on electrical connection position



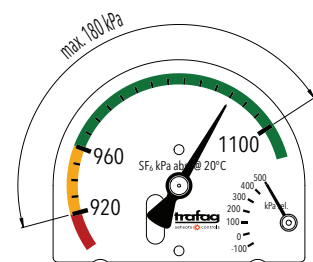
¹⁾ Should only be used for indoor applications while using neither a weather protection cover nor a thermal foam cover



Lowest switchpoint setting: 120 kPa abs.
 @ 20°C, distance from lowest to highest
 switchpoint: up to 180 kPa @ 20°C



Highest switchpoint setting: 1250 kPa abs.
 @ 20°C, distance from lowest to highest
 switchpoint: up to 180 kPa @ 20°C



Highest switchpoint setting: 1250 kPa abs.
 @ 20°C, distance from lowest to highest
 switchpoint: up to 180 kPa @ 20°C

Electronical density measuring

Sensor	Principle	Oscillating quartz sensor
	Range ¹⁾	0 ... 56.1 kg/m ³ 0 ... 1250 kPa abs. @ 20°C
	Output	6.5 ... 20 mA
Electrical data	Supply voltage	10 ... 32 VDC
	Earthing	Via process connection or wire terminal
	Resistance of insulation	> 100 MΩ, 500 VDC, ex factory
	Dielectric strength	250 VAC, 50 Hz, terminal to ground (earth)
EMC protection	ESD	15 kV air, 8 kV contact, EN/IEC 61000-4-2
	Radiated immunity	10 V/m, 80 ... 6000 MHz, EN/IEC 61000-4-3
	Burst	2 kV, EN/IEC 61000-4-4
	Surge	max. 2 kV, EN/IEC 61000-4-5
	Conducted immunity	10 Vrms, EN/IEC 61000-4-6
Accuracy	Density measurement ²⁾	± 1.0 % FS typ. ± 1.8 % FS max.
	Repeatability density measurement	± 0.2 % FS
	Transient response time required for signal output to reach accuracy tolerance band	Less than 1 h after connecting monitor to pressurised compartment Less than 1 min. when monitor is vacuumised together with compartment before gas filling
	Response time density changes to current output	Less than 20 ms

¹⁾ The oscillating quartz sensor principle is a direct density measurement. Shown density / pressure @ 20°C correlation corresponds to 100 % SF₆ gas. Maximum value is 56.1 kg/m³ or 1250 kPa abs. @ 20°C, whichever is reached first. Density / pressure @ 20°C correlation is defined by particular gas isochores and is specifically fitted. Please contact us for process gases other than 100 % SF₆.

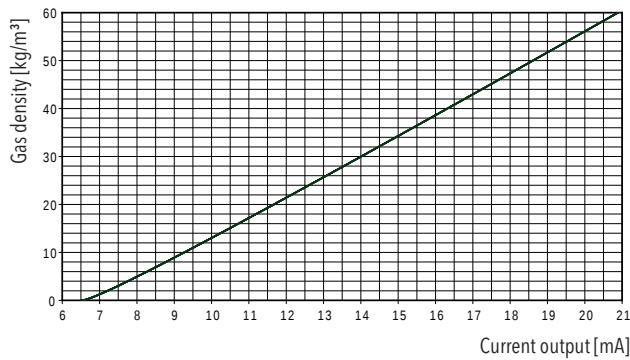
²⁾ Total error band (TEB) for defined ambient temperature range while the insulation gas is completely gaseous

Surge level details

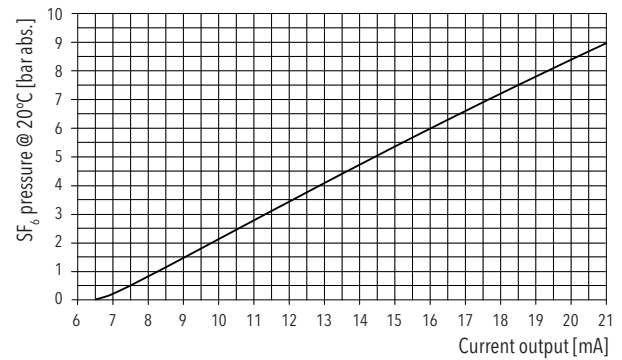
Maximum surge load level [kV]	Coupling category	Coupling settings	Signal coupling	Severity level
1	Line to Line	L-N	U _s + to U _s -	3
1	Line to Earth	L-PE	U _s + to Earth	2
1	Line to Earth	N-PE	U _s - to Earth	2
2	Line to Earth	L-N	Shield to Earth	3

Conversion of output signal

Relation of current output to gas density



Relation of current output to SF₆ pressure @ 20°C



$$\text{Gas density [kg/m}^3\text{]} = \{\sqrt{4,651 * (I [\text{mA}] - 6,005) - 2,185 - 0,44}\}^2$$

$$\begin{aligned} \text{SF}_6 \text{ pressure @ T [K] [bar abs.]} = & \\ & \{0,000569502 * T [\text{K}] * \text{Density [kg/m}^3\text{]} + \\ & (0,00250695 * 0,000569502 * T [\text{K}] - \\ & 0,00073822) * \text{Density [kg/m}^3\text{]}^2 - \\ & (0,00000212238 * 0,000569502 * T [\text{K}] - \\ & 0,000000513) * \text{Density [kg/m}^3\text{]}^3 \} \end{aligned}$$

$$\text{SF}_6 \text{ pressure @ 20°C [bar abs.]} \approx 0.6303 * I [\text{mA}] - 4.1419$$

(add. non-linearity ± 0.3 % FS between 9.5 and 19.25 mA)

The relation of current output to SF₆ pressure @20°C above applies only if 100 % SF₆ gas is used. Density and current to pressure @ 20°C correlations are defined by specific isochores. Please contact us for process gases other than 100 % SF₆.

General specifications

Environmental conditions	Ambient temperature ¹⁾	-40°C ... +80°C
	Protection ²⁾	IP65 and IP67
	Humidity	IEC 60068-2-30 (damp heat, cyclic, 100 % RH @ +55°C), membrane provides condensation compensation
	Overpressure	1300 kPa abs. with low pressure indicator option, without low pressure indicator option and lowest switchpoint setting ≤ 650 kPa abs. @ 20°C : 1300 kPa abs. > 650 kPa abs. @ 20°C: 1600 kPa abs.
	Shock	70 g / 3 ms / 10'000 times at all axes excited on process connection without damage to instrument
	Routine inspection of reference chamber gas tightness	Integral pressure testing with 6 bar rel. helium, leakage detection rate < 7·10 ⁻⁸ mbar · l/s
Mechanical data	Process gas wetted material	Process connection and measuring system: 1.4404, 1.4435, 1.4571 (AISI316L, AISI316Ti) Test and re-filling valve: 1.4404 (AISI316L), CuZn39Pb3 (C38500) Sealing: IIR
	Housing	AlSi10Mg, powder coated
	Screwed cable gland	Brass nickel plated, PA as option
	Dial	Dial face and pointer: Aluminium sheet Window: PMMA
	Weight	Hybrid density monitor: ~1000 g Hybrid density monitor with integrated test or re-filling valve ~ 1100 ... 1300 g

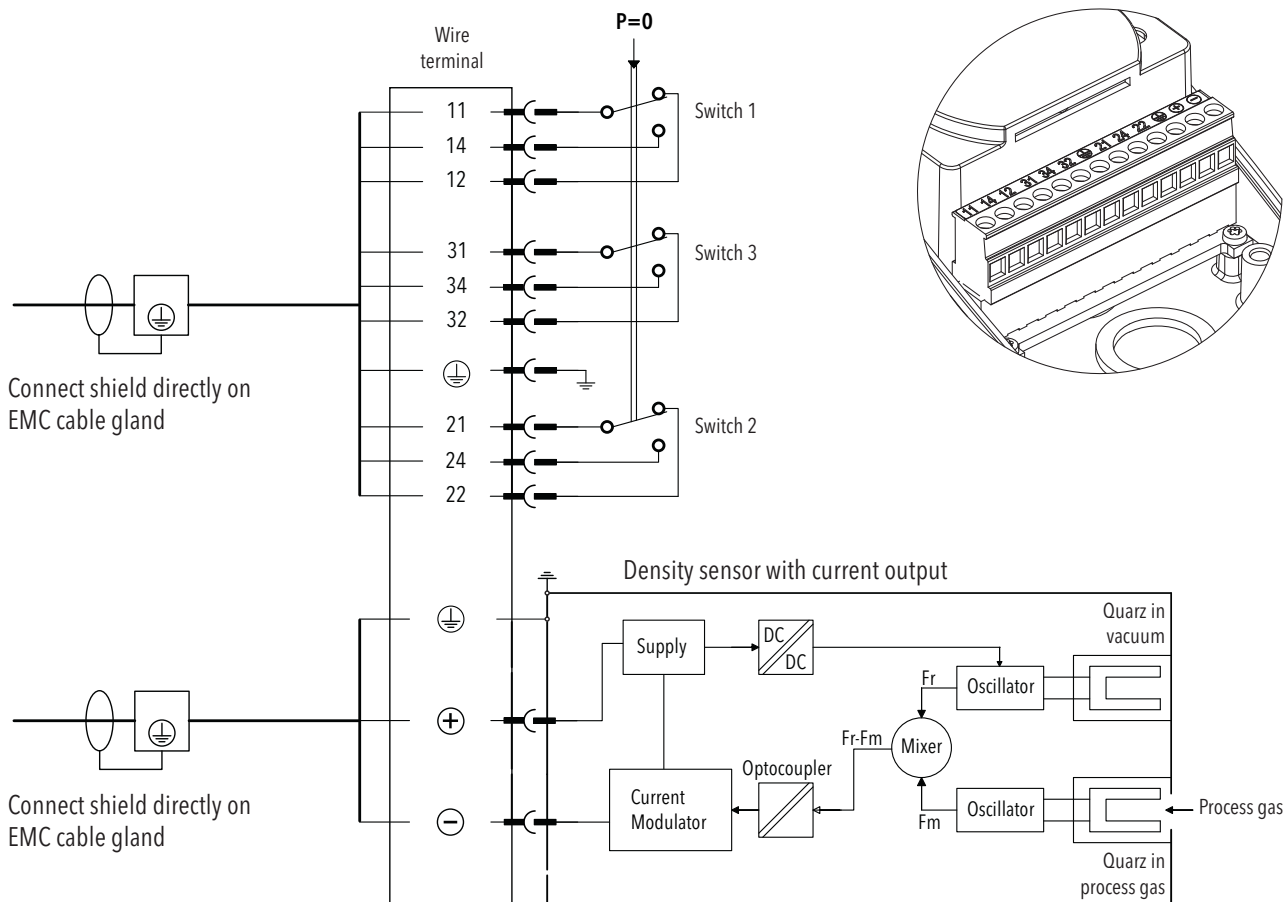
¹⁾ Approved for extended temperature range -55°C ... +80°C for 200h max. per year

²⁾ While using appropriate cable gland and/or mating connector mounted according to instruction

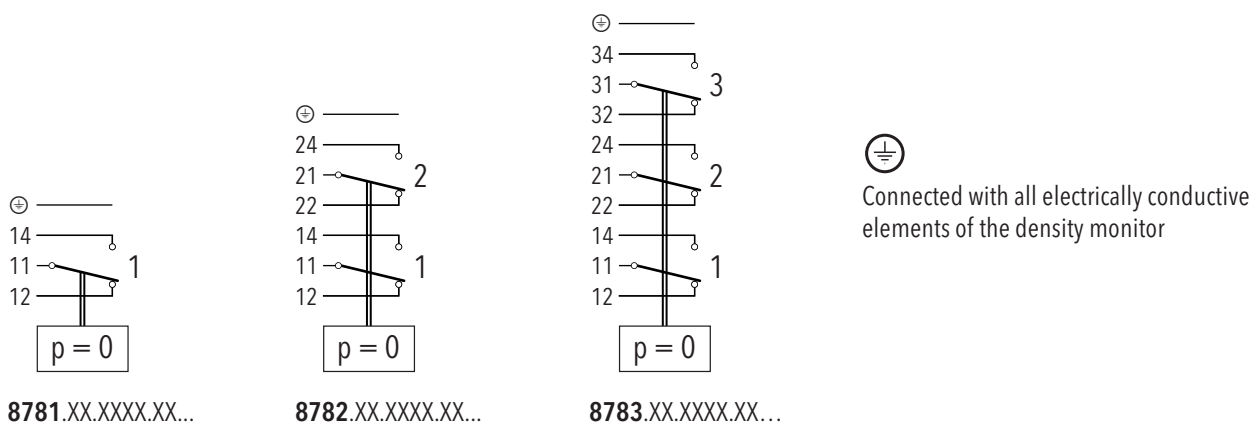
Electrical connections

Number of microswitches according to customer application

Independent cabling for sensor is optional and can also be implemented with a combined microswitch / sensor outlet

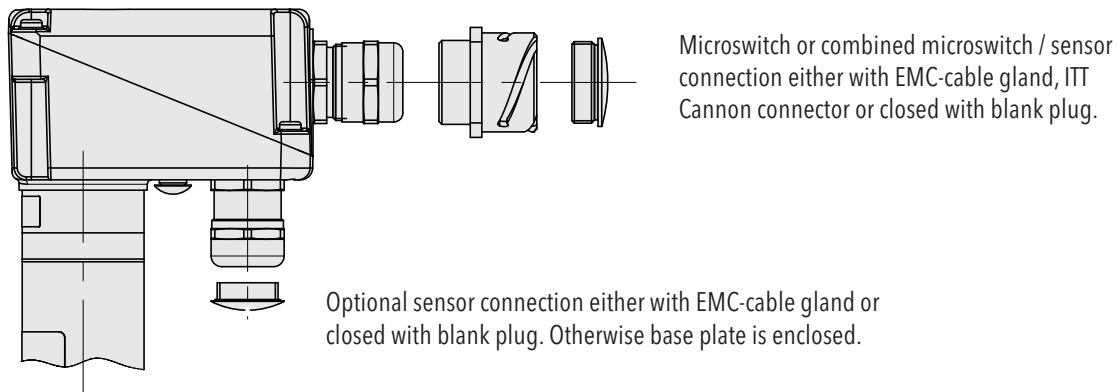


Microswitch in non-pressurised condition ($p_{rel} = 0$)



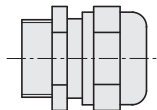
Connections for microswitch and density sensor

	Microswitch or combined microswitch / sensor connection	Optional density sensor connection
EMC-cable gland	See ordering information	See ordering information
Wire terminal	Plugable, 0.2 ... 2.5 mm ² , 13-pins	See left (one standard wire terminal)
Connector option	ITT Cannon	-



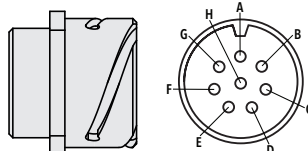
Electrical connection

EMC-cable gland ¹⁾



878x.XX.XXXX.XX.XX.XX.XX
 Type code 07 ... U8,
 see ordering information

ITT Cannon connector ^{2) 3)}



878x.XX.XXXX.XX.12.XX.XX

Blank plug ¹⁾



878x.XX.XXXX.XX.XX.XX.XX
 Type code 04 ... 02,
 see ordering information

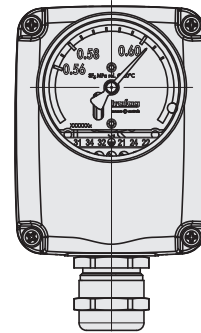
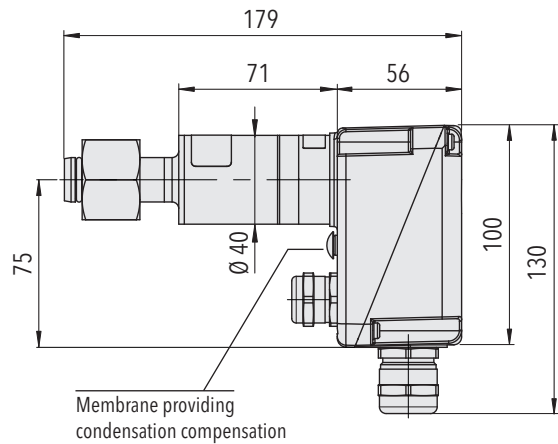
¹⁾ IP 65 and IP 67 protection, exceptions are indicated in ordering information/type code

²⁾ IP 65 and IP 67 protection while using an equivalent mating connector mounted according to instruction

³⁾ Please contact us for standard pin-out and more details. Monitor internal wiring provided. Sheltering options are limited to weather protection cover (46) and/or thermal insulation ring (06) for probe housing

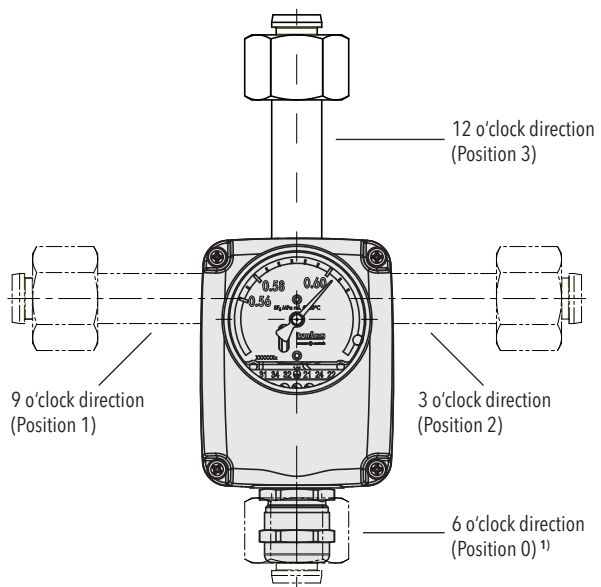
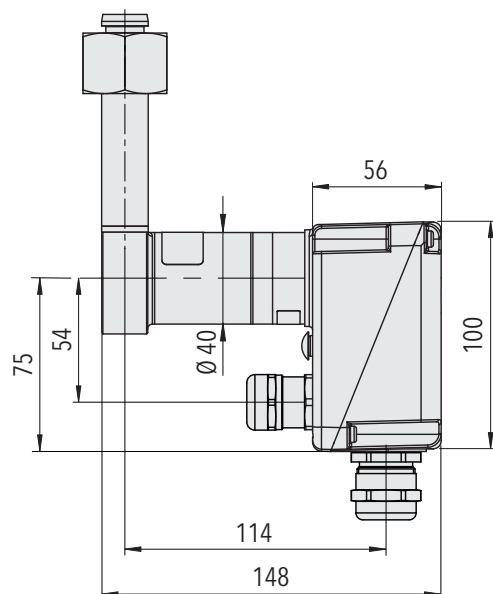
Typical dimensions of hybrid density monitor

Example model with axial process connection and cap nut



878x.20.2XXX.XX.XX.XX.XX

Example model with radial process connection



878x.20.2XXX.XX.XX.XX.XX

Radial process connection is configurable for 12/3/6/9 o'clock direction

Position 0: 878x.21.XXX0.XX.XX.XX.XX

Position 1: 878x.21.XXX1.XX.XX.XX.XX

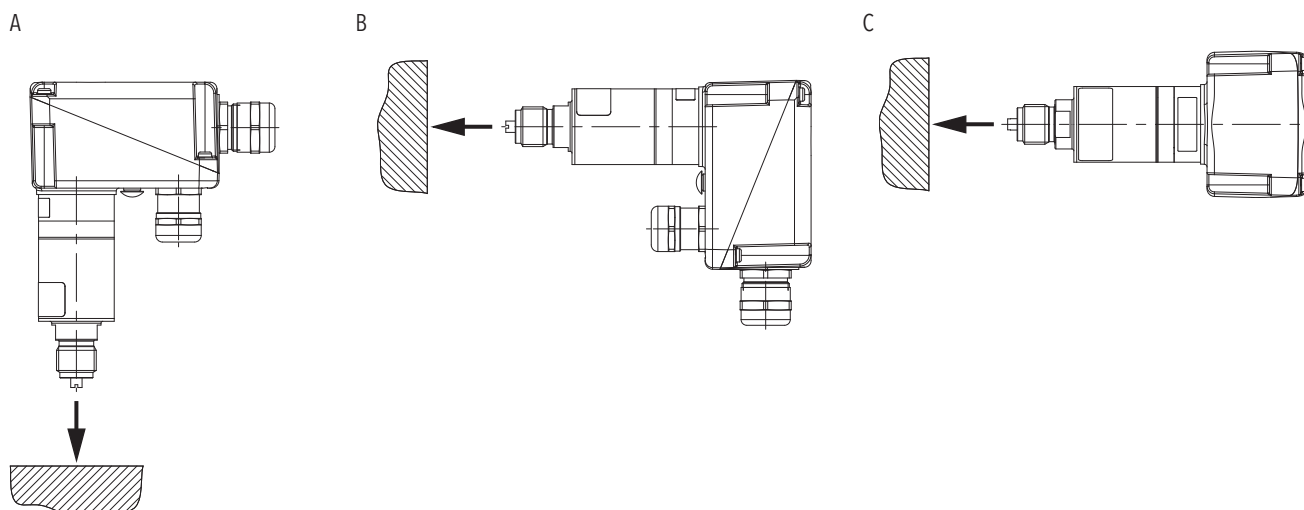
Position 2: 878x.21.XXX2.XX.XX.XX.XX

Position 3: 878x.21.XXX3.XX.XX.XX.XX

¹⁾ Limited while using density sensor connection.
Please contact us for more details.

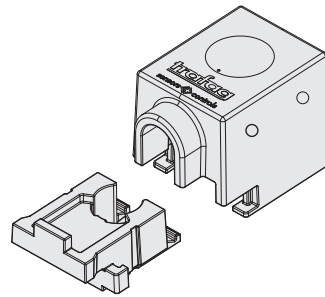
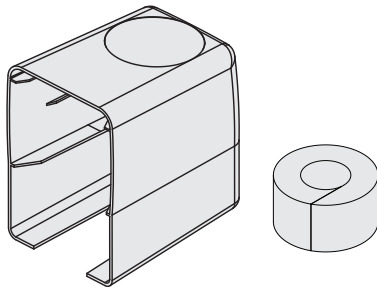
Installation

	Indoor application	Outdoor application	Outdoor application with rapidly changing or extreme weather conditions
Installation orientation	No limitations, any orientation possible	A, B, C ¹⁾	A, B, C ¹⁾
Recommended option	None	• Weather protection cover (46) • Thermal insulation for probe housing (06)	• Thermal foam cover (37) • Compartment immersion type process connection (5XXX)



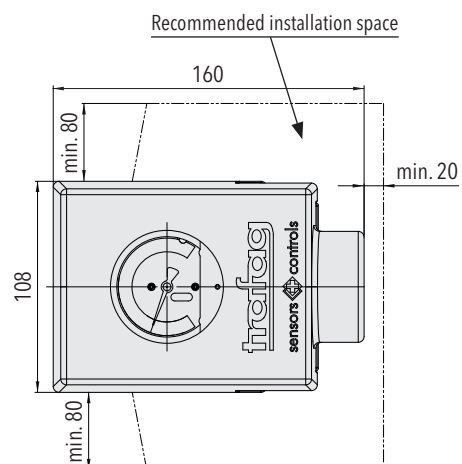
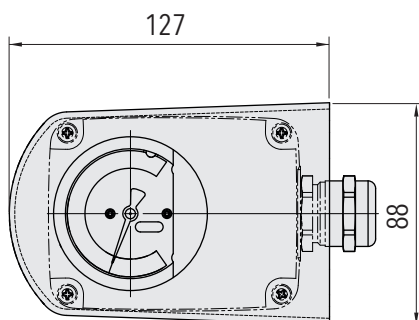
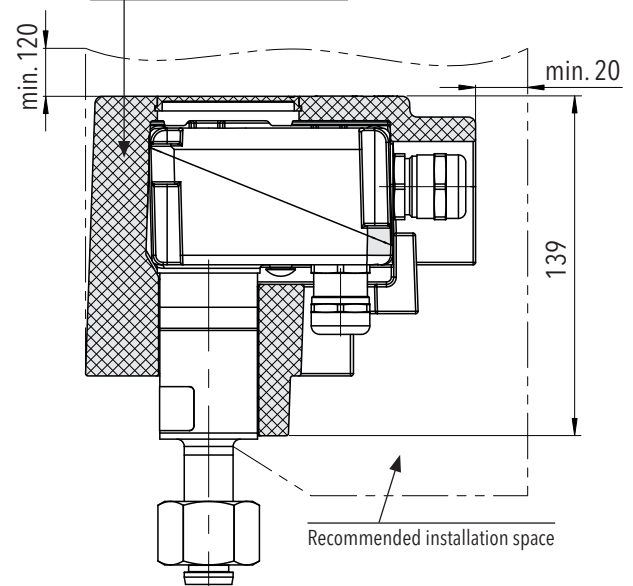
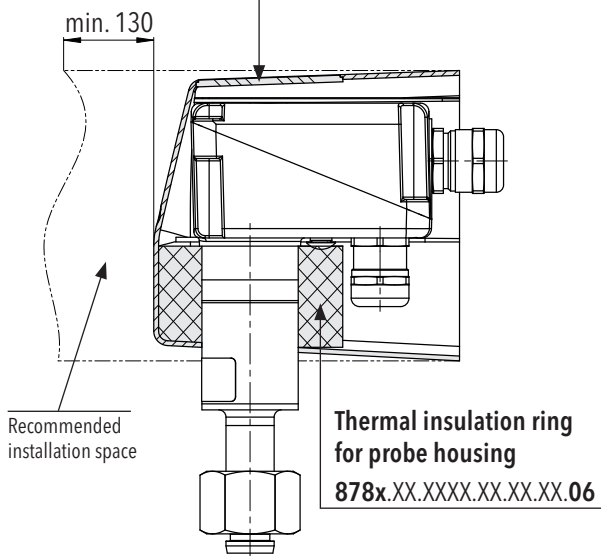
¹⁾ Or any orientation in between. A vertical upside down installation shall be avoided

Sheltering options



Weather protection cover
878x.XX.XXXX.XX.XX.XX.46

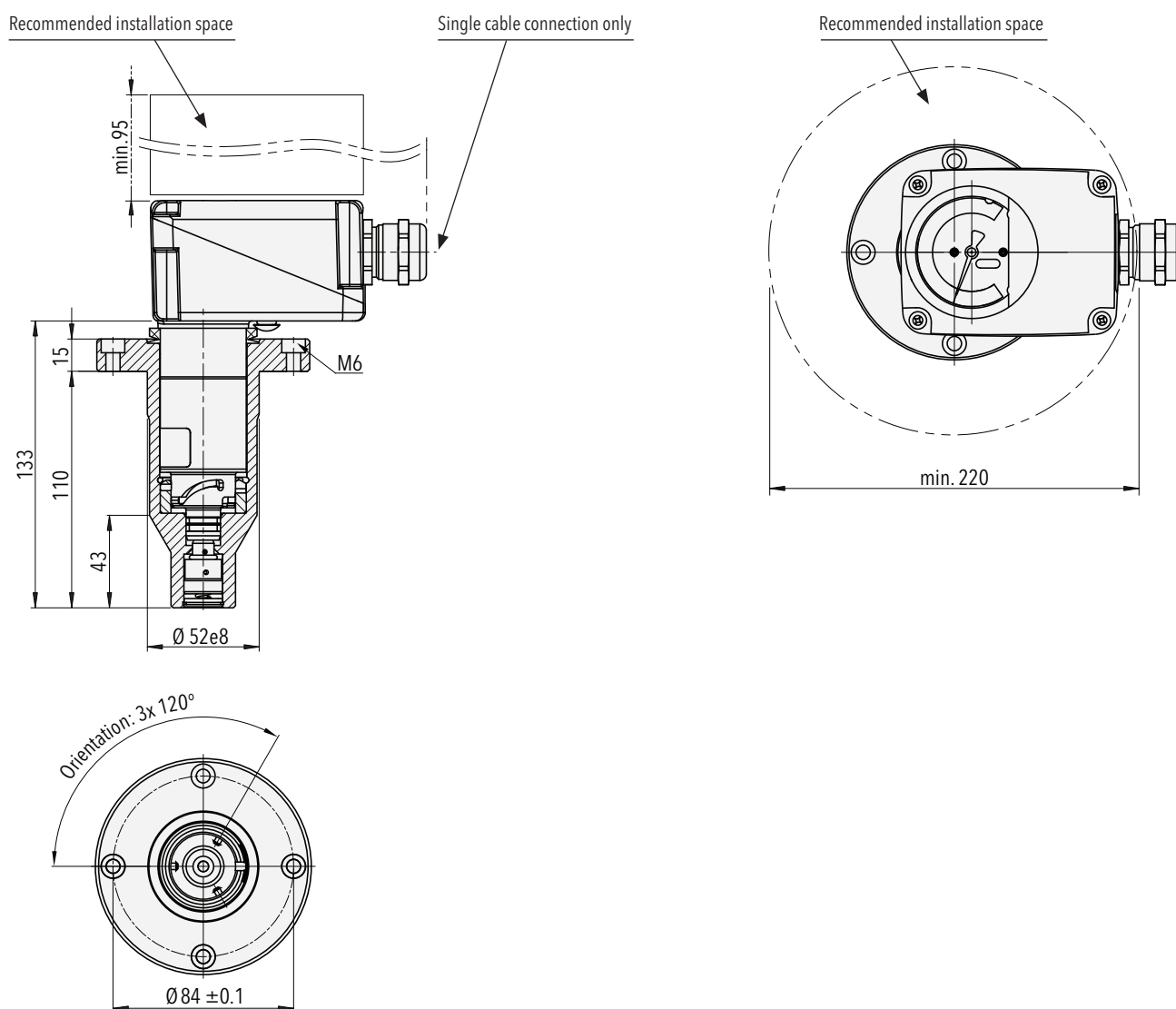
Thermal foam cover
878x.XX.XXXX.XX.XX.XX.37



Weather protection cover (46) is aimed for long-term element protection. Insulation ring (06) for probe housing increases thermal inertia in moderate climates. Probe housing refers to the lower part of the monitor where reference chamber and oscillating quartz sensor are located.

Foam cover (37) increases thermal inertia of the hybrid density monitor. It is recommended in locations with high solar radiation or daily temperature fluctuations (high altitude, arctic, desert).

Compartment immersion process connection

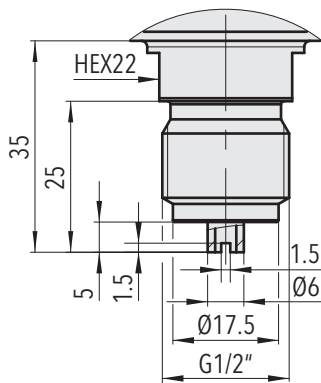


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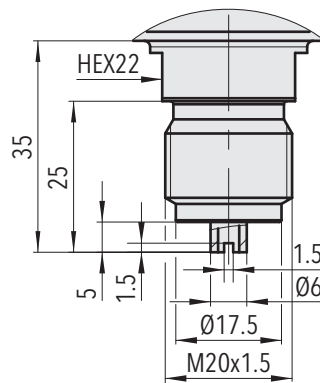
The in-compartment installation (5xxx) is aimed to match process gas and monitor probe temperature. Bayonet fitting allows installation while process is pressurised.

Process connections

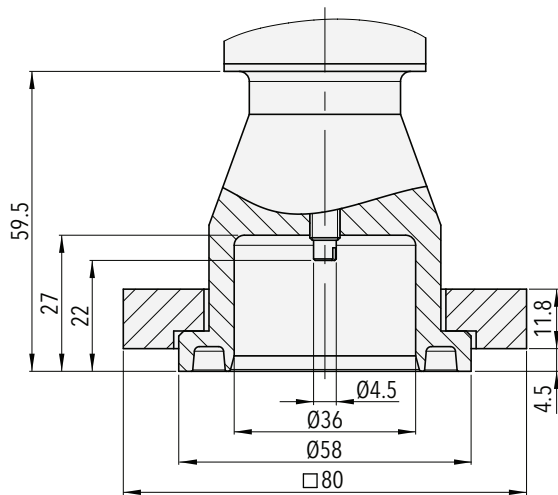
Axial process connections



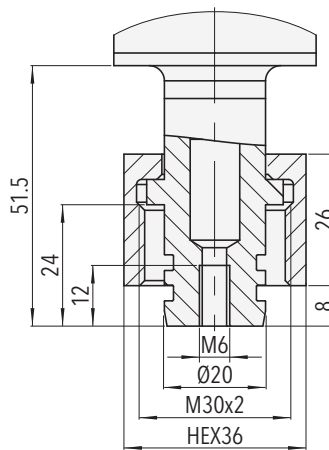
878x.XX.1000.XX.XX.XX.XX
Axial threaded connection G1/2"



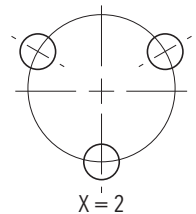
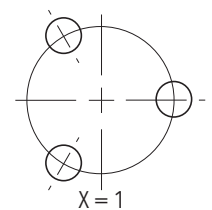
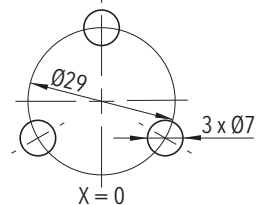
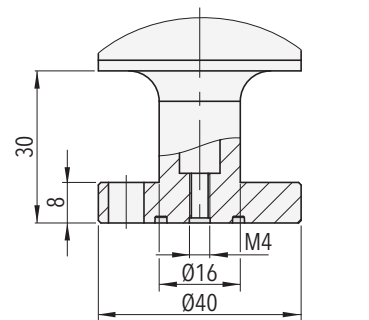
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Axial threaded connection M20x1.5



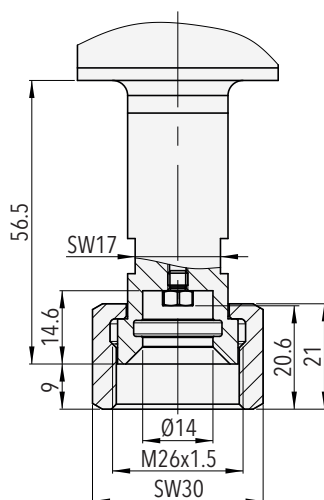
878x.XX.2002.XX.XX.XX.XX
Axial flanged connection



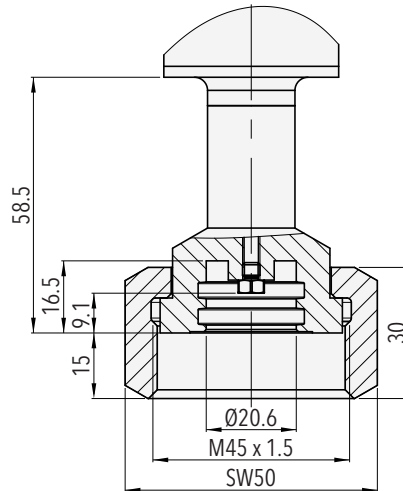
878x.XX.2300.XX.XX.XX.XX
Axial cap nut connection



878x.XX.220x.XX.XX.XX.XX
Axial flanged connection

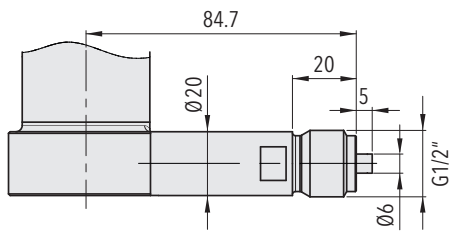


878x.XX.2551.XX.XX.XX.XX
Axial connection DN8

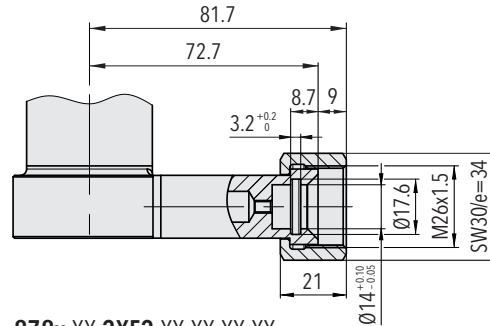


878x.XX.2571.XX.XX.XX.XX
Axial connection DN20

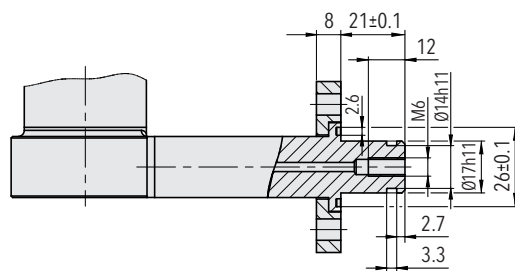
Radial process connections



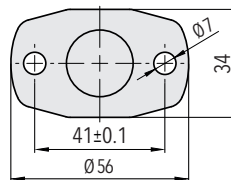
878x.XX.1030.XX.XX.XX.XX
Radial threaded connection G1/2"



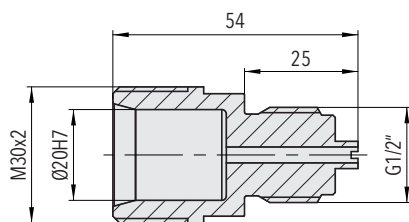
878x.XX.2XE2.XX.XX.XX.XX
Radial connection DN8



878x.XX.2XP2.XX.XX.XX.XX
Radial for two-hole flange connection



Adapter



878x.XX.2300.XX.XX.XX.N1
Adapter 2300 - G1/2" male for rotatable G1/2" pressure connection

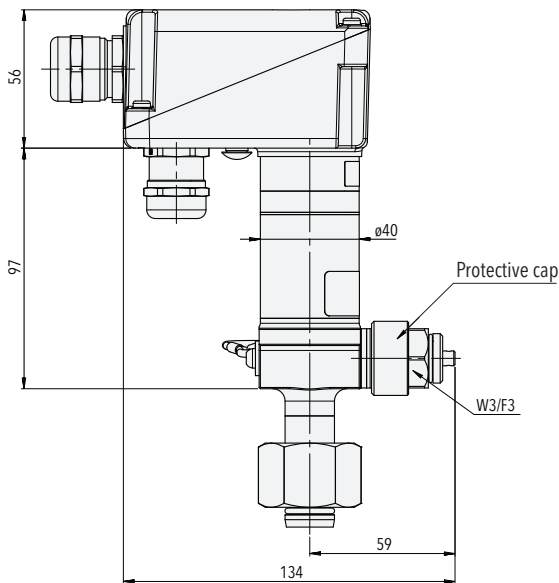
 Delivery includes assembly kit and O-Ring set where applicable.

 For full range of process connections and more details see data sheet www.trafag.com/H72502.

Integrated test valve DN8

Integrated maintenance and re-filling valve DN8

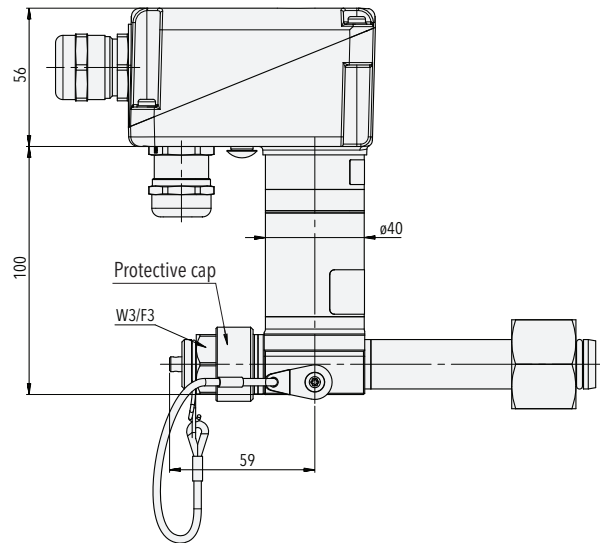
Example model with axial process connection



878x.XX.XXXX.XX.W0/W1/W2/W3.XX.XX

Test valve allows in-situ monitor and sensor verification without dismounting from pressure compartment. Test equipment is connected via DN8 port. Connection is configurable for direction W0/W1/W2/W3.

Example model with radial process connection

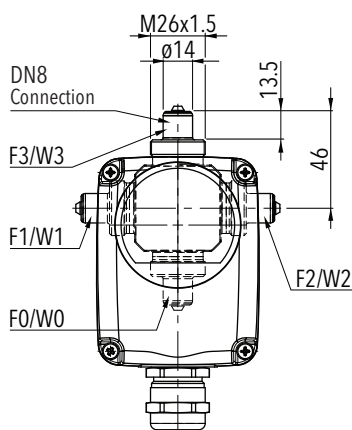


878x.XX.XXXX.XX.F0/F1/F2/F3.XX.XX

Valve allows in-situ analyzing of gas quality and direct insulating gas replenishment of pressure compartment via DN8 port on re-filling valve. Connection is configurable for direction F0/F1/F2/F3.

Orientation of valve connection ¹⁾

please specify when ordering



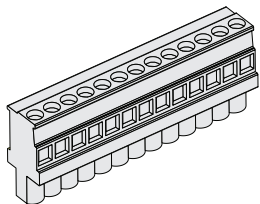
- F3/W3 (12 o'clock, Standard orientation)
- F0/W0 (6 o'clock, 180° orientation)
- F1/W1 (9 o'clock, 270° orientation)
- F2/W2 (3 o'clock, 90° orientation)

¹⁾ While using weather protection cover or thermal foam cover, the indicated installation spaces should be followed.
See section installation and sheltering options

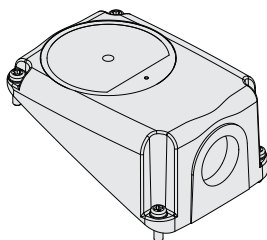
Operating specification for test and re-filling valve:

Opening and closing shall be limited to temperature range of -25°C ... +50°C.
Mechanical lifetime min. 250 actuation cycles.

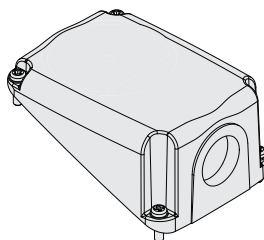
Spare parts



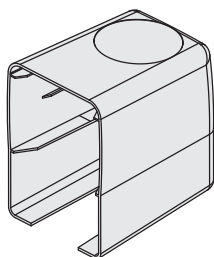
Standard microswitch wire terminal, 13-pins ¹⁾



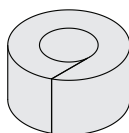
Housing cover with dial window ²⁾



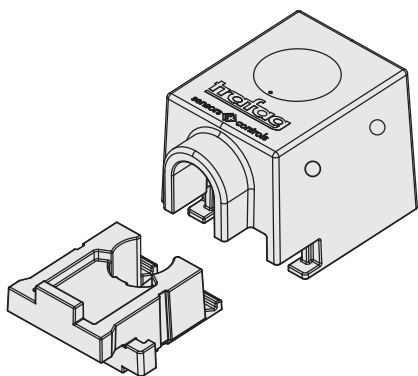
Housing cover without dial window ²⁾



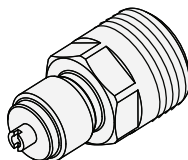
Weather protection cover
(Trafag part no.: C16354)



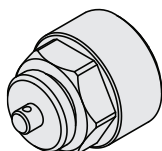
Thermal insulation ring for probe housing
(Trafag part no.: D34570)



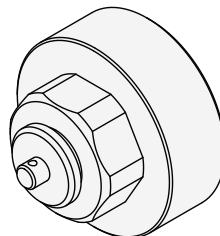
Thermal foam cover with drain holes
(Trafag part no.: C16421)



Pressure connection adapter 2300 - G1/2" male
(Trafag part no.: C30931)



M26x1.5 protective cap for test and re-filling valve
2 x O-Ring IIR mounted inside
(Trafag part no.: C30645)



M45x1.5 protective cap for filling valve
(Trafag part no.: C35800)

¹⁾ Please contact us for more details

²⁾ Please identify if microswitch cable outlet is required. For options see ordering information

Reliable quality

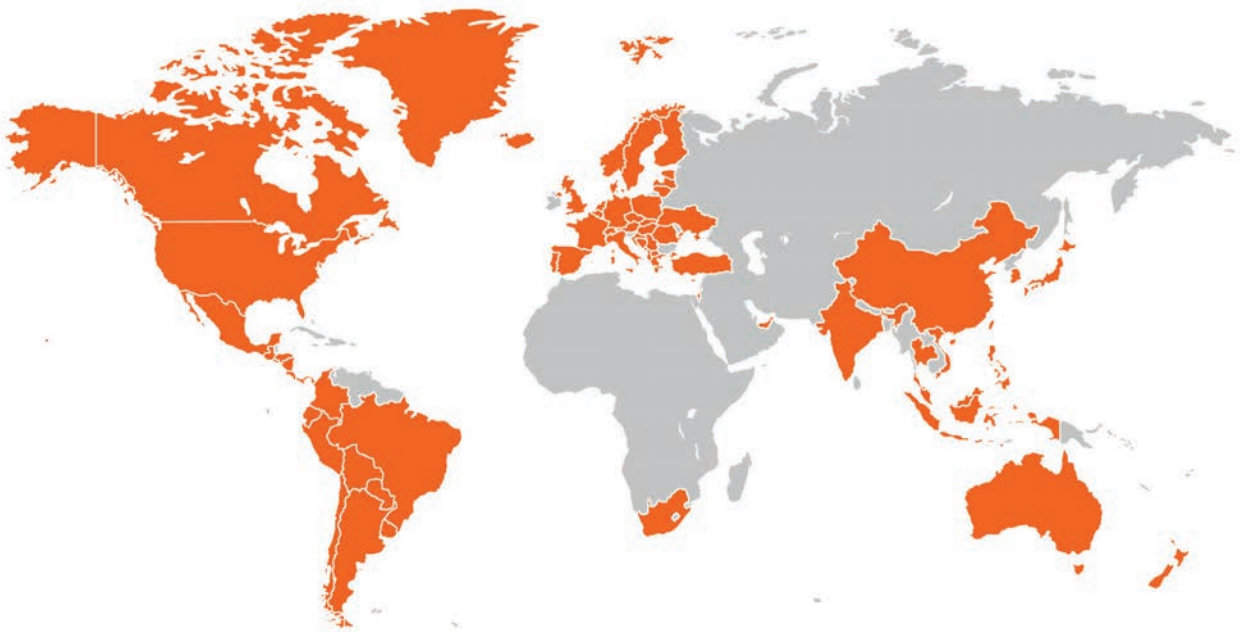
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Trafag develops, manufactures and markets accurate, robust, and maintenance-free instruments for monitoring SF₆ and alternative insulating gases in high and medium voltage switchgear. Trafag also offers a wide range of pressure and temperature monitoring products for various applications.

All innovative products and key components are designed in-house by Trafag's research and development departments in Switzerland, Germany and India and are then produced in the

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Trafag is headquartered in Switzerland, was founded in 1942 and has an extensive sales and service network in more than 40 countries worldwide.



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Pressure transmitters



Electronic pressure switches



Mechanical pressure switches



Pressure gauge



Thermostats



Temperature transmitters



Gas density